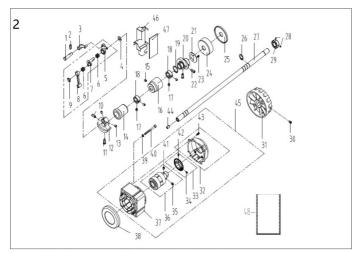


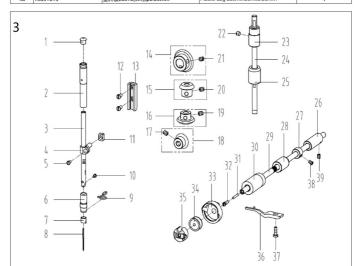
序号N0 公司件号 Part N0. 名称 PartName 零件描述 Description 1 101511001 居飯坂塘汀5M3/16*x28 L=9 Screw SM3/16*x28 L=9 Screw SM3/16*x28 L=9 2 10122003 面販売調寺74億第 Rubber plug 3 115037001 動与路 Rubber plug 4 930000262 面販売調券 Face plate asm 5 13813005 左は約 Thread quice left 6 101511007 左は約爆野SM176+x40 L=6 Screw SM176+x40 L=6 7 115022002 面飯湯油飯(雪野SM176+x40 L=3 Screw SM176+x40 L=6 8 101511027 助治肥柴菊TSM176+x20 L=7 Screw SM176*x40 L=6 11 101511027 助治肥柴菊TSM176+x20 L=7 Screw SM176*x20 L=7 11 101511004 防装井宇海電野SM3/16*x20 L=7 Screw SM3/16*x20 L=7 12 13812018 防装井宇海環ア Rubber plug Thread take-up lever cover 13 10122005 防装塩芋甲酸和 Rubber plug Screw SM3/16*x20 L=7 14 10122005 防装塩芋甲酸和 Rubber plug Screw SM9/16*x40 L=6 14 </th <th>数量 Number 14 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 2 1 2 1 1 1 2 1 1 1 2 1 1 1 1 1 2 1 3 1 2 1</th>	数量 Number 14 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 2 1 2 1 1 1 2 1 1 1 2 1 1 1 1 1 2 1 3 1 2 1
2 10122003 部時間 Pubber plug 3 115037001 前時間 Head Card 4 930000262 面板肉湯 Face plate asm 5 13813005 左支线肉 Thread guide left 6 101511007 石线物質が5M1764*A0 L=6 Screev SM1764*A0 L=5 7 115022002 面板防油板 Face plate gasket 8 101511027 防御板燈が5M16*A4 L=3.4 Screev SM176*A4 L=3.4 9 113812019 面間防油板 Face oil shield asm. 11 11503000100 団銭野大沙湾 Threes witch components 11 101510041 助銭野井沙湾電15M3/6*28 L=7 Screev SM3/6*28 L=7 12 13812018 助岐野中沙湾 Thread take-up lever cover 13 10122004 野村市崎塚北島 Pubber plug 14 10122005 財銭塩芋竹蠍乳高 Screev SM3/6*28 L=7 15 101511004 野銭野丁蟹乳万 Screev SM3/6*28 L=7 16 13512004 三丸线肉 Aubber plug 18 10122005 財銭塩芋竹蠍乳高 Rubber plug 18 11451	2 1 1 1 1 1 1 1 1 1 1 1 1 2 1 1 1 1 1 2 1 1 1 1 1 2 1 1 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1
3 115037001 新行線 Head Card 4 93000262 御師(明潔) Face plate asm 5 13813005 ŻEśŃ Thread guide left 6 101511007 ŻEśŃ Thread guide left 7 11502002 御師悠/with Cat'x40 Le6 Screw SMI/G4'x40 Le6 8 101511027 BibBK/bibK Face plate gasket 9 113812019 BibBK/bibK Face oli shied asm. 9 11412082 BibBK/bibK Face oli shied asm. 10 1150300100 伊姆振子演躍(SA)/G'x28 L=7 Screw SMI/G'x44 L=3.4 11 101511004 伊姆振子演躍(SM)/G'x28 L=7 Screw SMA/G'x28 L=7 13 10122004 伊村田師察死患 Rubber plug 14 10122005 伊姆振士伊姆第200 Rubber plug 15 101511004 超振行 Jakg7 Screw SMA/G'x28 L=7 14 10122005 伊姆振振学項第第第 Rubber plug 14 11419001 割振了 Jakg7 Screw SMA/G'x40 L=6 11382001 運作 Jakg7 Screw SMA/G'x40 L=6 1141	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 1 2 2 1 1 2 1 1 1 2 1 1 1 1
4 93000262 御坂(御漢) Face plate asm 5 13813005 芝去鉄物 Thread guide left 6 101511007 左线物類TSMU764*x40 L=6 Screw SM1/64*x40 L=6 7 115022002 御坂極 Face plate gasket 8 101511027 励波板類TSMU76*x40 L=3 Screw SM1/64*x40 L=6 9 113812019 面部防油板(御Y) Face oil shield asm. 10 11503000100 倒銀子夫田代二天夫) Three switch components 11 101511004 既线杆行炉溜 Three switch components 11 10122005 既线年行炉溜 Three switch components 11 10122005 既线年行炉溜 Three switch components 11 10122005 既线年行迎環児 Rubber plug 15 101511004 既线年行迎環児 Rubber plug 16 13512064 三孔核均 Screw SM3/16*/28 L=7 17 10122005 既线年行溜児 Rubber plug 18 114511015 割岐3/15/19/18/15/8 Rubber plug 19 11419001 割岐7 Screw SM3/16*/428 L=7 <t< td=""><td>1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 1 2 1 2 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 2</td></t<>	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 1 2 1 2 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 2
5 13813005 左接物 Thread guide left 6 101511007 若該物識欄TSM1/64*40 L=6 Screw SM1/64*40 L=6 7 115022002 面板地 Face plate gasket 8 101511027 防油板機TSM1/64*40 L=6 Screw SM1/64*44 L=3.4 9 113812019 面面筋防油板(原料) Face oil shield asm. 11 112082 面面筋防油板(原料) Face oil shield asm. 11412082 面面筋防油板(原料) Face oil shield asm. 11412082 面面筋防油板(原料) Face oil shield asm. 11303200100 伊姆斯大理科学型数15M3/6*-28 L=7 Threas witch components 11 10121004 伊林邦行政部元書 Rubber plug 13 10122005 胡枝球行政部元書 Rubber plug 14 10122004 芒村林菊辺書 Rubber plug 18 14511015 割核271離175M3/6*28 L=7 Screw SM3/6*32 L=7 19 11419001 割核27 Knie 10122005 胡枝球行政観報7 Screw SM3/6*44 L=6 19 1145001 割核27 Knie 2 20722002 油酸 Rub	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 1 2 1 2 1 2 1 1 2 1 1 1 1 1
5 101511007 花銭物欄TSMI1/64*x40 L=6 Screw SMI1/64*x40 L=6 7 115022002 面板油 Face plate gasket 8 101511027 励振短機TSMI1/64*x40 L=6 Screw SMI1/64*x40 L=6 9 113812019 面面物油板 Face plate gasket 9 113812019 面面物油板 Face oil shield asm. 11 112082 面面物油板(P#) Face oil shield asm. 11 101511004 供給用子学館TMI1/64*x81=7 Screw SMI1/6*x82 L=7 12 13812018 供給用子学離乳TMI1/64*x81=8 Rubber plug 13 10122004 Ht#1用端欄用書 Rubber plug 14 10122005 Hk线率目fiw欄N.# Rubber plug 15 101511004 馬銭打印業別第3/16*x28 L=7 Screw SM3/6*x28 L=7 17 10122005 Hk线率目fiw欄別.# Rubber plug 18 114511015 割核271 Screw SM3/6*x28 L=7 19 11419001 割核37 Screw SM3/6*x28 L=7 10122005 Hk4s=1#4#31.# Rubber plug 20 114513001 割核37 Screw SM3/6*x40 L=6 <td>1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 1 1 1 2 1</td>	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 1 1 1 2 1
7 115022002 御徒徳 Face plate gasket 8 101511027 防治防衛軍がいパッ44 L=3.4 Screw SM/8*344 L=3.4 9 113812019 面前防油板 Face oil shield asm. 11412082 面前防油板 Face oil shield asm. 111510040 開始計算びM/8*24 L=3.4 Screw SM/8*24 L=3.4 111510050100 開始計算が加水6*24 L=7 Three switch components 111 1015100041 開始計算が加水6*28 L=7 Screw SM/8*28 L=7 12 13812018 開始計算が加水6*28 L=7 Screw SM/8*28 L=7 13 10122004 管計計算が加水6*28 L=7 Screw SM/3*28 L=7 14 10122005 開始計算が到水6*28 L=7 Screw SM/3*28 L=7 15 101511004 開始計算が開水6*28 L=7 Screw SM/3*28 L=7 16 13512004 三月48 Rubber plug 18 114511015 間約27)健計算が開水6*28 L=7 Screw SM/3*6*28 L=7 114 10101 割約20 Screw SM/3*6*28 L=7 12 13322004 三月47 Screw SM/3*6*4*40 L=6 13 11450101 割約27 Screw 22 <td>1 1 1 1 2 1 1 1 2 1 1 1 1 2 1 2 1 2 1 2 1 1 1 1 1 1 2 1 1 1 1 1 1 1</td>	1 1 1 1 2 1 1 1 2 1 1 1 1 2 1 2 1 2 1 2 1 1 1 1 1 1 2 1 1 1 1 1 1 1
113812019 面部防油販信 Face oil shield asm. 9 11412082 面部防油販信弊1) Face oil shield asm.(H) 10 11503000100 俄城开关μH(三开关) Three switch components 11 101511004 税城开行沖運電TSM3/r6*28 L=7 Streev SM3/r6*28 L=7 12 13812018 税城杆行沖運電TSM3/r6*28 L=7 Streev SM3/r6*28 L=7 14 10122004 Ң村干掃薄電TSM3/r6*28 L=7 Streev SM3/r6*28 L=7 15 101511004 税域杆行沖運電TSM3/r6*28 L=7 Streev SM3/r6*28 L=7 16 13512004 三人战均 Bubber plug 17 10122005 税域指示抑電電TSM3/r6*28 L=7 Streev SM3/r6*28 L=7 16 13512004 三人战打 平線電TSM3/r6*28 L=7 Streev SM3/r6*28 L=7 17 10122005 税域指示抑電電TSM3/r6*28 L=7 Streev SM3/r6*28 L=7 16 13512004 三人均 BtsTFY端電電TSM3/r6*28 L=7 Streev SM3/r6*28 L=7 16 13512004 三人均 BtsTFY端電電TSM3/r6*28 L=7 Streev SM3/r6*28 L=7 16 1451101 間核型 BtsTFY Rubber plug Streev SM3/r6*428 L=7 20 13805	1 1 1 2 1 1 1 1 1 1 2 1 1 1 2 1 1 2 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1
9 11412082 面部防油販(即料) Face oil shield asm,(H) 10 11503000100 倒銀井天独村(三开关) Face oil shield asm,(H) 11 11511004 倒銀井天独村(三开关) Face oil shield asm,(H) 11 101511004 倒銀井天独村(三开关) Face oil shield asm,(H) 12 13812018 税銭井杵御塚児童 Thread take-up lever cover 13 10122004 村村田御塚児童 Rubber plug 14 10122004 税銭井杵御塚児童 Rubber plug 15 101511004 脱銭打野御塚JS/3/5/28 L=7 Srew S/AJG ⁶ /28 L=7 16 13512004 三兆成句 3-hole thread guide 17 10122005 税銭銀丁W/S/A/S2 R=7 Srew S/AJG ⁶ /24 L=7 16 13512004 三兆成句 Srew S/AJG ⁶ /24 L=7 18 11411015 割銭以刀 Srew S/AJG ⁶ /24 L=7 Srew S/AJG ⁶ /24 L=6 13 11419001 割銭以刀 Srew S/AJG ⁶ /24 L=6 13 1382001 脚作面影響力 Srew S/AJG ⁶ /24 L=6 13 13000203 后營板(明) Side plate 2 20722002 追加	1 1 2 1 1 1 1 1 1 1 2 1 2 2 1 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1
11412082 面影の理想(現料) Pace of sheed sam,(h) 1150300100 開始天祥(三天大) Three switch components 11 101511004 開始其件設計算確TSM3/6*28 L=7 Strew SM3/6*28 L=7 12 13812018 開始其件設計算確TSM3/6*28 L=7 Strew SM3/6*28 L=7 13 10122004 针杆曲明確L業 Rubber plug 14 10122005 開始其件設置TSM3/6*28 L=7 Strew SM3/6*28 L=7 15 101511004 民共計算可能TSM3/6*28 L=7 Strew SM3/6*28 L=7 16 13512004 三孔核均 3-hole thread guide 17 10122005 開始該用学調理TSM3/6*28 L=7 Strew SM3/6*28 L=7 18 114511015 間核刀で離れ多 Rubber plug 18 11451001 割核刀で離れ多 Rubber plug 18 1145001 割核刀で離れ多 Strew SM3/6*4*40 L=6 13822001 運作面影響力 Strew SM3/6*4*40 L=6 13822001 運作面影協力 Strew SM3/6*4*40 L=6 2072202 油露 Rubber plug 2 21 1345300000 -fw1电控動 Strew MS×20 24 30000263	1 2 1 1 1 1 1 2 1 2 2 1 1 2 1 1 1 1 1 1
11 101511004 挑起杆学環想打SM3/16*v28 L=7 Strew SM3/6*v28 L=7 12 13812018 挑战杆学環想打SM3/16*v28 L=7 Thread take-up lever cover 13 10122004 计杆击钢硬孔鹰 Rubber plug 14 10122005 挑战士学環境引進 Rubber plug 15 101511004 送战士学環境引進 Rubber plug 16 11511004 送战士学環境引動//ri>/v28 L=7 Strew SM3/6*v28 L=7 16 13512004 三升战均 Rubber plug 18 14511015 割战刀「響打SM3/6*v28 L=7 Strew SM3/6*v24 L=7 13852001 三月秋均 Rubber plug Rubber plug 14 145011 割岐刀「響打SM3/6*v28 L=7 Strew SM3/6*v40 L=6 13852001 副作面壁電 Strew SM3/6*v40 L=6 Strew SM3/6*v40 L=6 1385001 副作面壁電 Strew SM3/6*v40 L=6 Strew SM3/6*v40 L=6 2072202 湿疹 Rubber plug Strew SM3/6*v20 L=7 23 1150320030 一体和电整理源代局量 Stde plate 24 93000263 后管 吸い MS=50 Stde plate 25 11503000300 一体和电控道	2 1 1 1 1 2 1 2 2 1 1 1 1 2 1 1 1 1 2 1 1 1 2 1 1 2 1 1 2 1 1 2 1 1 2 1 1 2 1 1 2 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 1 2 1 1 1 2 2 1 1 1 1 1 2 2 1 1 1 1 2 2 1 1 1 1 1 2 2 1 1 1 1 2 2 1 1 1 1 1 1 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1
12 13812018 挑鉄操行防产電 Thread take-up lever cover 13 10122004 针杆带柄螺孔瘤 Rubber plug 14 10122005 狀鉄造行特螺孔瘤 Rubber plug 15 10151004 狀鉄造行特螺孔瘤 Rubber plug 16 13512004 三升战争 3-hole thread guide 17 10122005 挑线造行特螺孔瘤 Rubber plug 18 114511015 割蛇刀電灯5/40/64*40 L=6 Screw SM9/64*40 L=6 19 11419001 割地刀 Knie 20 138505001 操作用不應 吸軟T Screw 11 13822001 操作用不應 Rubber plug 23 115022002 治療 Rubber plug 24 130000203 后體板換 Side plate gasket 25 11503300900 -04414赴雪売(時量) Electronic control box 26 W0109 GB/77170-12006月3/54@目共 Waser 5 27 114513001 健栓(内六面/内骨/力局部送头電 Screw MS×50 28 S05901 GB/771-937@labd5(健目+1) Waser 5 31 13810008 <	1 1 1 1 1 2 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1
13 10122004 ドド市研想用 Pubber plug 14 10122005 挑战正行時現活業 Pubber plug 14 10122005 挑战正行時現活業 Pubber plug 15 101511004 芸人総な正行時環活業 Pubber plug 16 13512004 三人総均 Screw SM3/6*-28 L=7 17 10122005 断线型行行線電影 Pubber plug 18 114511015 割約2798175M97-64*-x40 L=6 Screw SM9/64*-x40 L=6 20 138505001 割約27 Knife 20 138502001 謝作面板銀T Screw 21 13322001 謝修加 Rubber plug 22 20722002 湖海憲 Rubber plug 23 115022001 后管板協士 Side plate gasket 24 930000263 后管板協士 Screw MS>20 25 11503200900 一体和电控調売洗師業 Side plate 26 W01009 G/1771-19054通 Screw MS>20 27 114513001 螺栓(穴六側 Screw MS>20 21 13810008 小块线級都任 Thread tension pu	1 1 1 1 1 2 2 1 2 1 1 1 1 1 1 1 1 1 1 2 1 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 2 1 1 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1
14 10122005 排放量杆学環境7.8 Pubber plug 15 10151004 排放杆学環境7.8% Pubber plug 16 13512004 三孔战句 3-hole thread guide 17 10122005 拱线量千学環境7.8% Pubber plug 18 114511015 制线刀「かららん」 Screw SM9/6*401-6 19 11419001 割核刀「雪がららん」 Screw SM9/6*401-6 19 11419001 割核刀 Knife 20 1385001 脚作面を噴す Screw SM9/6*401-6 21 13822001 脚作面を破す Screw SM9/6*401-6 23 115022001 眉管板袋 Side plate gasket 24 93000263 后營板(肉) Side plate gasket 25 1150300900 -fw1和地電雪売信電 Screw Ms>20 26 W01009 G6/17971-1900月から地気電気(低日) Screw Ms>20 29 W02059 G6 93-3937激地点気(低目) Washer G5 30 11503000300 一fw1和地電面低目(4) Control panel(0) 31 131810008 小央线線機構 Thread tension pubr 32 131206	1 1 1 2 1 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1
101511004 挑枝坪沖運転打SM3/16*x28 L=7 Screw SM3/6*x28 L=7 16 15512004 三月秋菊 3-hole thread guide 17 10122005 挑枝達扦拌罐孔塞 Rubber plug 18 114511015 割枝辺 離灯5M3/6*x40 L=6 Screw SM3/6*x40 L=6 19 11419001 割核刀 Knfe 20 138505001 脚作用泪塵 Pubber plug 21 13822001 脚作用孔塵 Pubber plug 22 20722002 油塵 Rubber plug 23 115022001 后管板袋 Side plate gasket 24 930000263 后管板袋 Side plate 25 11503300090 - (#4/4/4/2/2/8/5/4/8/1) Electronic control box 26 W0109 G6/17/1-1/2/0/3/2/1 Screw M5×20 27 114513001 螺栓(内大和地容振振振士) Screw M5×20 28 S05901 G6/17/10-1/2/0/3/2/1 Screw M5×20 29 W02058 GB 93-1s97/8/8/45/(4/4/8) Control pane((0) 31 13810008 小尖线銀行 Thread tension guide plate 34	1 1 2 1 2 2 1 1 1 1 1 1 1 2 1 1 1 1
16 13512004 ご見信句 3-hole thread guide 17 10122005 挑线逆目端現入線 A-bber plug 18 11451015 勘线刀 螺灯外の/64*x40 L=6 Screw SM9/64*x40 L=6 19 11419001 割线刀 Knife 19 11419001 割线刀 Knife 20 13855001 脚作面吸螺T Screw 21 13822001 脚作面吸螺T Screw 22 20722002 油庫 Pubber plug 23 115022001 馬響板換 Side plate 24 93000263 后雪板吹濤 Side plate 25 1150300900	1 2 2 2 1 2 2 1 1 1 1 2 1 1 2 1 1
17 10122005 挑鉄道谷田崎県北島 Pubber plug 18 114511015 割銭刀衛打5M9/64*x40L=6 Screw 5M9/64*x40L=6 19 11419001 割銭刀 Knite 20 138505001 操作用電板欄打 Screw 11 13822001 操作用引進 Rubber plug 22 20722002 油糖 Rubber plug 23 115022001 居管板協士 Side plate gasket 24 930000263 后管板協士 Side plate gasket 25 1150320090 一体机电控環内体型 Electronic control box 26 W01009 GAI/97:1-985後編 5 Washer 5 27 114513001 螺栓(内六角)/M5-20 Screw M5×20 28 S05901 GAI/97:1-7900/97;介倉副社头欄打M5-50 Screw M5×20 29 W02058 GB 93-1997/84/a5(/健士) Washer d5 30 11503000300 一体机电控電板銀田宇 Thread tension guide plate 32 13812066 过线版 Thread tension guide plate 33 14112017 小块线线器欄士 Thread tension guide plate 34 </td <td>2 1 2 1 1 1 1 1 2 1 2 1</td>	2 1 2 1 1 1 1 1 2 1 2 1
18 114511015 割核刀 Kife Strew SM9/64*x40 L=6 Strew SM9/64*x40 L=6 19 11419001 割核刀 Knife 21 138505001 操作曲板線町 Screw 22 20722002 油糖素 Rubber plug 23 115022001 居管板(南南) Side plate gasket 24 930000263 后管板(南南) Side plate gasket 25 11503200000 一体机电控罩先线量) Electronic control box 26 W01009 Gi/1971-1952基圖 Swaher 5 27 114513001 螺栓(疗大和地球電売洗確量) Electronic control box 28 S05901 Ge/97170-12000月水量低低量は欠価 Screw MS>20 29 W02058 Ge/93-1987/9845/gdE14P Washer d5 30 11533000300 一体机电控률板铝件(侍觀) Control panel(0) 31 13810068 小块线板響低 Thread tension guide plate 33 14112017 小块线板響低 Thread tension guide plate 34 11227001 小块线板響低 Thread tension guide plate 35 141516019 小块线板響機 <td>1 2 2 1 1 1 1 2 2 1 2 1</td>	1 2 2 1 1 1 1 2 2 1 2 1
19 11419001 割総刀 Knlie 20 138505001 操作面板螺打 Screw 21 13820601 操作面板螺打 Screw 21 1382001 操作面板螺打 Rubber plug 22 20722002 湖應 Rubber plug 23 15022001 活廠 Rubber plug 24 930000263 后營飯(動震) Side plate gasket 25 11503000900 一体机电控罩売信量) Electronic control box 26 W01009 GA/797.1985途圏 5 Washer 5 27 114513001 健能(内:内M5+20 Screw M5×20 28 505901 GA/797.1985途圏 5 Screw M5×50 29 W02058 GB 93-19873健地台(領古線) Washer d5 30 11503000300 一体机电控置短線/計 Washer d5 31 13810008 小块线線版 Thread tension guide plate 33 1411207 小块线線版 Thread tension sming 34 11227001 小尖线線緩緩低 Thread tension nut 35 141150400 小尖线線緩緩低 Thre	2 2 1 1 1 1 2 2 1
21 13822001 操作界孔離 Pubber plug 22 20722002 油庫 Rubber plug 23 115022001 后輩坂逸 Side plate gasket 24 93000263 后輩坂逸 Side plate gasket 25 1150300900 一体机电控罩壳(街盧) Electronic control box 26 W01009 GA1971-19-58:56m Side plate 27 114513001 螺旋(内:穴面)MS-20 Screw MS-20 28 S05901 GA1707-19-58:56m Screw MS-20 29 W02058 GB 93-19873%bd5(健白枠) Washer d5 20 11503000300 一体机电控面短線中(小橋) Control panel(Q) 31 13810008 小块线鐵廠 Thread tension guide plate 31 112217 小块线鐵廠 Thread tension spring 34 11227001 小块线鐵廠 Thread tension spring 35 141516019 小尖线鐵廠電 Thread tension sm. 37 138508006 小尖线鐵廠電 Thread tension sm. 38 11326012 松线打 Tenson release pin 39	2 1 1 1 1 1 2 1
22 20722002 活動響 Pubber plug 23 115022001 活動便数 Side plate gasket 24 93000263 后輩板(病漆) Side plate gasket 25 1150320090 一体机电控罩/ch编D Electronic control box 26 W01009 G6/1791-1995边漏 5 Washer 5 27 114513001 健粒(均六角)/六角圆挂头镭1745-50 Screw M5×50 28 S05901 G8/1701-2000月/六角圆挂头镭1745-50 Screw M5×50 29 W02058 G8 93-19973/bd5/(復居) Washer d5 30 11503000300 一体机电控面板组件(特量) Control panel(0) 32 13812066 过线板 Thread tension guide plate 33 14112017 小块线板板 Thread tension guide plate 34 11227001 小块线板板 Thread tension nut 35 141516019 小块线繊維合 Thread tension nut 36 1138500406 小块线繊維器行 Thread tension relase pln 37 138580066 小块线繊維器行 Strew SM3/6*x28 L=7 38 11326012 税钱稅1 Eres5	1 1 1 2 1
23 115022001 哲智矩迎 Side plate gasket 24 93000263 后智板(康) Side plate 25 11503000900 一体机电批算環先低量) Electronic control box 26 W01009 G6/7971-19505歳間 Washer 5 27 114513001 健健(均六均M-S20 Screw MS×20 28 S05901 G6/7701-2000均六角肥注头螺钉MS×20 Screw MS×20 29 W02058 G6 93-1979/bidsd(gd14) Washer d5 30 11503000300 一体机电控面板设件(续重) Control panel(Q) 31 13810068 小块线振躍性 Thread tension guide plate 32 13812066 过线板 Thread tension nut 34 11227001 小块线振躍性 Thread tension nut 35 14151019 小块线振躍性 Thread tension nut 36 1411300400 小块线膨躍日 Thread tension nut 36 11326060 小块线膨躍日 Thread tension nut 37 138508066 小块线膨躍日 Thread tension nut 38 11326012 松线灯 Screw SM3/16*x28 L=7	1 1 1 2 1
24 33000263 后管板(病毒) Side plate 25 11503000900 一体机电控罩壳(结鼻) Electronic control box 26 W01009 GA/797.1985战圈 5 Washer 5 27 114513001 壁检(分:穴角)M5×20 Screw M5×20 28 S05901 GA/797.1985战圈 5 Washer 5 29 W02058 GB 93-19873健地45(銀白牌) Washer d5 29 W02058 GB 93-19873健地45(銀白牌) Washer d5 30 11503000300 一体机电控面极限件(电量) Control panel(0) 31 13810008 小块线線離社 Thread tension guide plate 33 14112017 小块线線版 Thread tension nguide plate 34 11227001 小块线線機管 Thread tension nut 35 141516019 小块线線機管 Thread tension nut 36 11380400 小块线線機管 Thread tension sm. 37 138508006 小块线線離節地環15%3/16*x28 L=7 Screw 5M3/6*28 L=7 38 11326012 松线打 Ension 164se pin 39 101515005 火线線離野がM9/64*x40 L=5.5 Screw 5M3/6*24 L	1 1 2 1
25 11503300900 一体引电控電表供量) Electronic control box 26 W01009 GB/1971-1965松園 5 Washer 5 27 114513001 螺栓(内;大角M5-20) Screw M5×20 28 S05901 GB/17701-2000月5大角振技头螺钉M5×50 Screw M5×20 29 W02058 GB 93-1987始急估(gE14) Washer 55 30 11503300030 一体机电控圈板铝件(快量) Control panel(0) 31 13810006 小块线膨躍性 Thread tension guide plate 33 14112017 小块线板板 Thread tension guide plate 34 11227001 小块线板板 Thread tension nut 35 14151019 小块线板板 Thread tension nut 36 11380000 小块线板板板 Thread tension nut 37 138508006 小块线板板板 Thread tension relase pin 37 13850006 小块线板面形式螺钉5/3/16*+28 L=7 Screw 5/3/16*+28 L=7 38 11326012 松线钉 L=5.5 Screw 5/3/16*+28 L=5	1 2 1
26 W01009 CB/797.1985拾團 5 Washer 5 27 114513001 螺栓(内大和)M5×20 Screw M5×20 28 S05901 CB/70.1>2000行大和副柱头螺钉M5×50 Screw M5×50 29 W02058 CB 93-1987滑稽古货健行钟) Washer d5 30 11503000300 一体机电控面极俗件(侍服) Control panel(Q) 31 13810068 小央线器欄社 Thread tension post 31 1311207 小央线器欄社 Thread tension spring 34 11227001 小央线器欄母 Thread tension nut 34 1122701 小央线器欄母 Thread tension nut 36 11380000 小央线器欄母 Thread tension sm. 37 138508006 小央线器欄子 Thread tension sm. 37 138508006 小央线器器行 Thread tension sm. 37 138508006 小央线器器行 Thread tension sm. 38 11326012 松线打 Tension release pin 39 101515005 央线器器管15M9/64*x40 L=5.5 Screw 5M9/64*x40 L=5.5	2
27 114513001 健軟(内:六角)M5+20 Strew M5×20 28 505901 G8/1701-2000分;六角間持法場打/M5+00 Strew M5×20 29 W02058 G8/37-01-2000分;六角間持法場打/M5+00 Strew M5×20 30 11503000300 一体机电弦面短程(快量) Washer d5 31 13810008 小块线器標準 Thread tension post 32 13812066 过坡板 Thread tension guide plate 33 14112017 小块线板板 Thread tension guide plate 34 11227001 小块线板板 Thread tension nult 35 141516019 小块线線 Thread tension nult 36 141300400 小块线線欄件 Thread tension nut 37 138508006 小块线線圖形空機15/M3//6*28 L=7 Strew SM3/6*28 L=7 38 11326012 松线打 L=5.5 Strew SM3/9/64*20 L=5.5	1
28 S05901 CB/T701-2000時大衛健長球野105-50 Streev M5×50 29 W022058 G6 93-39798 (MB45/(GE)49) Washer d5 30 11503000300 一体机电控面板组件(MB1) Control panel(Q) 31 13810008 小块线器線性 Thread tension post 32 13812066 过线板 Thread tension quide plate 34 11227001 小块线板板 Thread tension nuide plate 35 14115017 小块线板板 Thread tension nuide plate 36 1411300400 小块线器器操作 Thread tension nuide plate 37 138508006 小块线器器操作 Thread tension nuit 38 11326012 松线灯 Thread tension nuit 39 101515005 夹线紫電器型5304/64*x40 L=55 Screw SM3/64*x20 L=55	
29 W02058 CB 93-9873酸塩5(蛋白锌) Washer d5 30 11503000300 一体机电控面板但件(结面) Control panel(Q) 31 13810008 小块电视器板目 Thread tension post 32 13812066 过线板 Thread tension guide plate 33 14112017 小块线器板 Thread tension spring 34 11227001 小块线器板母 Thread tension spring 35 141516019 小块线器板母 Thread tension nut 36 141130400 小块线器磁母 Thread tension sm. 37 138508006 小块线器面凸螺钉5M3/16*x28 L=7 Streev SM3/6*x28 L=7 38 11326012 松线钉 Tension release pin 39 101515005 共线器面型55M9/64*x40 L=5.5 Screev SM9/64*x40 L=5.5	3
30 11503000300 一体机电控面板组件(映重) Control panel(0) 31 13810008 小球线器螺栓 Thread tension post 32 13812066 过线板 Thread tension guide plate 33 14112017 小块线板 Thread tension guide plate 34 11227001 小块线板 Thread tension nut 35 14151619 小块线器螺旋体 Thread tension nut 36 141300400 小块线器螺旋体 Thread tension sm. 37 138508006 小块线器螺旋体 Thread tension release pin 38 11326012 长线钢 Tension release pin 39 101515005 夹线紫属電探15M9/64*x40 L=5.5 Screw SM9/64*x0 L=5.5	2
31 13810008 小皮线器螺柱 Thread tension post 32 13812066 过线板 Thread tension guide plate 33 14112017 小皮线滑簧 Thread tension spring 34 11120701 小皮线滑簧 Thread tension spring 35 141516019 小皮线器螺母 Thread tension nut 36 141300400 小皮线器器行 Thread tension asm. 37 138508006 小皮线器器行M3/16"x28 L=7 Screw SM3/6"x28 L=7 38 11326012 松线灯 Tension release pin 39 101515005 央线器器管TSM9/64"x40 L=5.5 Screw SM3/6"46"40 L=5.5	1
33 14112017 小块线板 Thread tension disk 34 11227001 小块线弹簧 Thread tension spring 35 141516019 小块线弹簧 Thread tension nut 36 1411300400 小块线器硬合 Thread tension nut 37 138508006 小块线器面缆螺钉SM3/16"x28 L=7 Screw SM3/16"x28 L=7 38 11326012 松线灯 Tension release pin 39 101515005 夹线紧圆罩螺钉SM3/64"x40 L=5.5 Screw SM3/64"x40 L=5.5	1
34 11227001 小夹线弹簧 Thread tension spring 35 141516019 小夹线弹簧 Thread tension nut 36 141100400 小夹线器器件 Thread tension asm. 37 138508006 小夹线器器件 Thread tension asm. 38 11326012 松线灯 Tension release pin 39 101515005 夹线紧簧器打5M9/64*x40 L=5.5 Screw SM9/64*x40 L=5.5	1
35 141516019 小支线器器倍 Thread tension nut 36 1411300400 小支线器器倍 Thread tension asm. 37 138508066 小支线器器信 Stread State 31 138508066 小支线器器信 Tension release pin 33 11326012 赵线灯 Tension release pin 39 101515005 安线器器管¥JSM9/64*x40 L=5.5 Strew SM9/64*x40 L=5.5	2
36 1411300400 小夹线器组先 Thread tension asm. 37 138508006 小夹线器超近螺钉5M3/16'x28 L=7 Screw 5M3/16'x28 L=7 38 11326012 松线灯 Tension release pin 39 101515005 夹线紧固螺钉5M3/64'x40 L=5.5 Screw SM3/64'x40 L=5.5	1
37 138508006 小支线器部防爆打SM3/16*x28L=7 Screw SM3/6*x28L=7 38 11326012 税钱灯 Tension release pin 39 101515005 炭线家面織打SM9/64*x40L=5.5 Screw SM9/64*x40L=5.5	1
38 11326012 松线灯 Tension release pin 39 101S15005 夹线紧固螺钉SM9/64*x40 L=5.5 Screw SM9/64*x40 L=5.5	1
39 101S15005 夹线紧固螺钉SM9/64"x40 L=5.5 Screw SM9/64"x40 L=5.5	1
	1
	1
40 10122014 飛战震调行座の望岡 Robert mig 41 10103011 挑线簧调节座 Thread tension base	1
10127001 世紀第 Thread take-up spring	1
42 10127031 挑线簧(厚料) Thread take-up spring(H)	1
43 141S30001 夹线螺钉 Thread tension post	1
44 14112015 夹线板 Thread tension disk	2
45 14112016 松线板 Disk stopper	1
46 10127002 夹线弹簧 Thread tension spring A	1
11427050 夹线弹簧(厚料) Thread tension spring A (H)	1
47 10112007 夹线制动板 Thread disk rotating stopper	1
48 141516013 夹线螺母 Thread tension nut	1
49 1411300300 夹线器组件 Thread tension asm. 1411300500 夹线器组件(厚) Thread tension asm.(H)	1
1411300500 夹线器组件(厚) Inread tension asm.(H) 50 11493000300 电子夹线器组件 Nest less e-device	1
50 11493000300 电子夹线器组件 INEST less e-device 51 207514007 螺钉M4X6 Screw M4X6	1
51 20/314007 增加4/6 Stew m4/80	4
52 101512001 加減(支払) 53 101511019 推板簧螺钉SM3/32"x56 L=2 Screw SM3/32"x56 L=2	2
54 10127009 推板簧 Slide plate spring	1
55 10115002 推板 Slide plate	1
13815011 针板 Needle plate	1
56 11315001 针板(厚料) Needle plate(H)	1
10815001 针板(-7) Needle plate(-7)	1
57 104S17002 针板螺钉(进口) SM11/64"x40 Screw SM11/64"x40	2
58 13812019 卷边器座 Ruler stop seat	1
59 101S11002 卷边器座螺钉SM1/64*x40 L=5.5 Screw SM11/64*x40 L=5.5	1
60 11413011 固定式缓线的 Thread guide 61 401\$16001 螺母\$M9/64*x40 Nut \$M9/64*x40	1
61 401516001 繁母5M9/64 x40 NUL 5M9/64 x40 62 101515010 左销螺钉SM15/64*x28 L=10.5 Screw SM15/64*x28 L=10.5	1
62 101315010 2年時載15M15/64 ×28 L=10.5 50EW 5M15/64 ×28 L=1000000000000000000000000000000000000	1
64 101511007 右线钩螺钉SM11/64"×40 L=6 Screw SM11/64"×40 L=6	1
65 13822028 橡皮塞(二孔) Rubber plug	1
66 115011001 一体机电控后侧盖(琦星) Side cover	1
67 115026002 电控罩壳销 Pin	1
68 138530007 例盖螺钉 Screw	1
69 H05002 GB/T896-1986卡簧3 Snap ring3	1
70 S04010 GB/T65-1985螺钉M4×5.5 Screw M4X5.5	1
71 13812109 例盖固定板 Fixed plate	1
72 101S11026 油泵安装螺钉SM15/64"x28 L=9 Screw SM15/64"X28 L=9	1
73 113811004 尼龙扎带 Cable band	6
74 13812081 拉簧固定板 Pull spring fixing plate	6

零件手册 Parts Manual



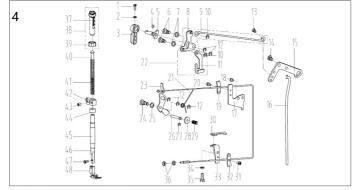
2. 上轴、挑线部件 /Main Shaft & Thread Take-up Components

茅号 ΝΟ.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Numbe
1	10126001	挑线连杆销	Thread take-up connecting rod pin(H)	1
2	101515001	上轮螺钉 SM15/64"x28 L=15	Screw SM15/64"x28 L=15	1
	11305010	挑线连杆	Thread take-up connecting rod	1
3	10105001	挑线连杆(厚料)	Thread take-up connecting rod(H)	1
4	10112003	针杆曲柄护板	Needle bar crank protecting plate	1
-	1013800100	挑线杆分组件	Thread take-up lever asm.	1
5	1133800200	挑线杆组件(厚料)	Thread take-up lever asm.(H)	1
6	10124001	挑线杆滚针轴承	Needle bearing	2
	1011000100	挑线曲柄分部件	Thread take-up crank	1
7	1011000400	挑线曲柄分部件(厚料)	Thread take-up crank(H)	1
8	10105002	针杆连杆	Needle bar connecting rod	1
9	101517001	挑线曲柄螺钉(左旋)	Screw	1
10	101515004	针杆曲柄紧固螺钉 SM9/32"x28 L=16	Screw SM9/32"x28 L=16	1
11	101511003	针杆曲柄定位螺钉5M9/32"x28 L=16	Screw SM9/32*x28 L=16	1
	10404001	针杆曲柄	Needle bar crank	1
12	11404035	117Tmm3 针杆曲柄(厚料)	Needle bar crank(H)	1
13	101\$15002		Screw SM1/4"x40 L=6	2
14	1140300200	送料轴挡圈螺钉5M1/4"x40 L=6	Main shaft bushing front	1
14		上轴前轴套组件	Screw SM15/64*x28 L=7	1
	101S15006	夹线器螺钉SM15/64"x28 L=7		
16	12203002	主轴中轴套	Main shaft bushing mid	1
17	101514001	上轴中套挡圈螺钉	Screw	4
18	10108001	上轴挡圈	Main shaft thrust collar	2
19	H03002	挡圈20	Snap ring 20	1
20	400092	送料偏心轮	Feed eccentric cam	1
	400811	送料偏心轮(厚料)	Feed eccentric cam (H)	1
21	10112017	送料偏心轮盖板	Cover plate	1
	10812002	送料偏心轮盖板(厚料)	Cover plate(H)	1
22	101511013	送料偏心轮螺钉 SM1/4"x40 L=13	Screw SM1/4"x40 L=13	2
23	113S11003	护针片螺钉 SM9/64"x40 L=5	Screw SM9/64"x40 L=5	2
24	13803002	上轴后轴套	The rear axle sleeve	1
25	10122105	上轴后套挡油油封	Oil seal	1
26	H03001	GB/T894.1-1986挡圈15	Snap ring 15	1
27	115002001	上轴	Main shaft	1
28	\$10026	GB/T80-1985螺钉M3×3(进口)	Screw M3×3	2
29	115008001	电机防尘套	Motor dust jacket	1
30	\$10009	螺钉	Screw	2
31	302830	手轮(喷漆)	Handwheel	1
32	195100073	电机罩壳组件(配琦星)	Motor cover asm(Q)	1
33	95100117	电机光栅组件(配琦星)	Motor grating sensor asm(Q)	1
34	\$09022	内六角平端紧定螺钉M3×4	Screw M3×4	1
34	S09022 S09162	内六角平端系定螺钉M5×4	Screw M6×6	1
36			Motor rotor	1
	95100182	电机转子总成	Motor rator	1
37	95100171	电机定子总成	Motor insulation shield	1
38	13811060	电机绝缘防护罩		
39	W02058	GB 93-1987弹垫d5	Spring washer 5	3
40	S05901	内六角圆柱头螺钉M5×50	Screw M5×50	3
41	S09162	内六角平端紧定螺钉M6×6	Screw M6×8	1
42	\$09022	内六角平端紧定螺钉M3×4	Screw M3×4	1
43	951S15011	一十字槽小盘头螺钉组合件M3×12	Screw M3×12	5
44	10122012	上轴孔塞	Rubber plug	1
45	115033001	光电伺服电机(琦星)	Motor(Q)	1
46	14112004	防油罩	Oil shield	1
47	14123001	防油罩油棉	Oil cotton	1
			Plastic bag 28cmx18cmx0.03mm	



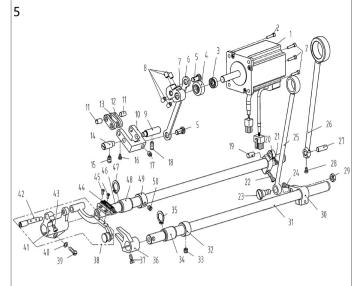
席号 公司件是 Part NO 夕称 PartName 零件描述 Description 数量 Number NO 10122013 针杆上衬套孔裹 Rubber olug 14103009 针杆上衬套 Needle bar bushing upper 1 2 10103009 Needle bar bushing upper(H) 针杆上衬套 (原料) 1 11402039 Needle bar 1 针杆 3 Needle bar (H) 10102021 针杆(厘料) 1 10138002 Needle bar connecting rod 4 针杆连接柱 5 101511005 螺钉 SM9/64"x40 1=6 Screw SM9/64"x40 1=6 Needle bar bushing lower 10103010 针杆下衬套 1 6 11303023 Needle bar bushing lower(H) 针杆下衬套(原料) 1 Needle bar thread quide 10113002 针杆线勾 1 7 11412063 Needle bar thread quide(H) 针杆线勾(厘料) 1 10117001 机针(14#) Needle 1 8 10117002 机针DP×5#21(厚料) Needle(H) 10413001 针杆下衬套线勾 Lower hushing thread quide q Lower bushing thread quide(H) 10113009 针杆下轴套线钩(厘料) 支针螺钉(进口) SM1/8"x44 L=4.5 Screw SM1/8"x44 L=4.5 10 104\$11006 1 10109001 针杆连接柱滑块 Slide block Screw SM11/64*x401=8 101511008 滑块导轨螺钉SM11/64"x40 L=8 13 10109002 针杆接头滑块导轨 Needle bar quide 14 10425004 上轴伞齿轮 Upper shaft bevel gear 10425003 竖轴上伞齿轮 Upper small bevel gear asm 16 10425002 将轴下伞齿轮 lower large bevel gear asm Screw SM1/4*x401=7 101515014 齿蛇螺钉5M1/4"x40 L=7 18 10425001 Hook drive shaft bevel gear 下轴伞齿轮 19 101515014 齿轮螺钉5M1/4"x40 L=7 Screw SM1/4"x401=7 20 101515014 齿蛇螺钉5M1/4"x40 L=7 Screw SM1/4"x40 L=7 101515014 齿蛇螺钉5M1/4"x40 L=7 Screw SM1/4"x40 L=7 113511036 -字开槽紧定螺钉SM15/64"x28 L=4.7 Screw SM15/64"x28 L=4.7 10403020 Upright shaft bushing upper 将轴上轴套 24 10102007 将轴 Upright shaft Upright shaft bushing lower 10403013 将轴下轴套 26 10403019 Hook driving shaft bushing back 下轴后轴套 10108002 Hook driving shaft snap ring 下蚰挡圈 28 Lower shaft middle bushing 113803006 下轴中套 29 13802061 下蚰 Hook driving shaft 30 Hook driving shaft bushing front 11303001 下轴前轴套 13823001 下蚰圆油芯 Oil wick 101530005 下蚰鸥油螺钉 set screw 11418003 广濑中厚料旋梭(扩大缝纫范围) Hook asm(Hirose) 33 11418004 广濑厚料旋梭(新)(有尾巴) Hook asm(Hirose)(H) Bobbin 34 10118003 梭心 1 11218504 检壳 35 Bobbin case asm. 10112016 Finger postioner 旋梭定位物 36 10112032 旋梭定位钩(厚料) Finger postioner(H) 116511005 牙架曲柄螺钉 SM11/64"×40 L=13 Screw SM11/64*×40 L=13 101511012 Screw SM11/64*×40 L=4.8 38 下轴挡圈螺钉 SM11/64"×40 L=4.8 39 113514020 Screw SM11/64"×40 L=6 1 下轴后套螺钉SM11/64"x401=6

3. 针杆、竖轴、下轴部件/Needle bar & Upright Shaft & Hook Driving Shaft Components



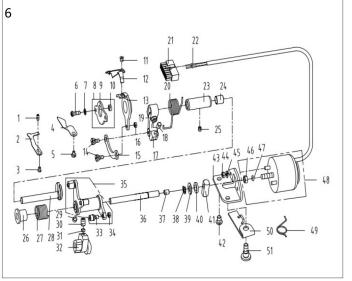
4. 压料、自动抬压脚部件/Presser Bar & Auto Lifter Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number	
1	101511010	压脚扳手螺钉5M9/64"x40 L=11	Screw SM9/64"x40 L=11	1	
2	10128002	压脚扳手螺钉垫圈	Washer	1	
3	13811029	压脚扳手	Hand lifter	1	
4	O01004	O型圈	Rubber ring	1	
5	1381000200	压脚扳手凸轮分部件	Hand lifter cam asm.	1	
6	101520001	前杠杆螺纹销	Screw	2	
7	10128015	螺纹销橡胶垫圈(厚)	Washer(H)	2	
8	1381203000	抬压脚前杠杆分部件	Lift front lever component	1	
9	10112013	抬压脚拉杆	Knee lifter pull rod	1	
10	H05003	开口挡圈 5	Snap ring 5	2	
11	10112010	压脚升降板	Lifting plate	1	
12	11329020	开口挡圈 5	Snap ring 5	5	
13	101520004	抬压脚拉杆螺钉SM3/16"x32	Hinge Screw SM3/16"x32	1	
14	101520003	后杠杆轴位螺钉SM15/64"x28	Hinge screw SM15/64*x28	1	
15	12812033	治压脚后杠杆	Knee lifter back lever	1	
16	13812028	治压脚顶杆	Knee lifter connecting rod	1	
17	11212009	松线导管上支架	Wire release bracket upper	1	
18	101511004	油管压板螺钉SM3/16"x28 L=7	Screw SM3/16"x28 L=7	1	
19	11212008	松线导管压板	Wire release press plate	1	
20	113511004	松线导管压板螺钉M4x8	Screw M4x8	1	
21	11427009	松线顶板复位簧	Reset spring	1	
22	1381203200	治压脚前杠杆组件	Knee lifter lever asm	1	
22	11381201100	指压脚制杠杆组件 松线顶板组件	Wire release plate asm	1	
25	101520002		Wire release plate pin	1	
24	10128015	松线顶板螺纹销	Washer(H)	1	
25	10128015	螺纹销橡胶垫圈(厚)	Thread release supporting pin	1	
26	H05012	松线辅钉 开口挡圈 4(日标)	Snap ring 4	1	
27	10128001		washer	1	
		松线辅钉垫片			
29	10127003	松线辅钉弹簧	Spring Tube press plate	1	
30	10112022	旋梭供油管压板		1	
31	113S11004	松线导管压板螺钉M4x8	Screw M4x8	1	
32	11212008	松线导管压板	Wire presser A	1	
33	11312001	松线导管下支架	Wire release bracket lower	1	
34	W02004	弹性垫圈	Spring washer	1	
35	116S30003	抬牙叉固定螺钉SM15/64"x28 L=14.5	Screw SM15/64"x28 L=14.5	1	
36	113512001	螺母 SM3/16"x32	Nut 5M3/16"x32	2	
37	13811005	调压螺钉	Press regulating screw	1	
	1138NS30003	调压螺钉(厚)	Press regulating screw (H)	1	
38	1381102700	调压螺钉组件	Presser regulating screw nut asm.	1	
39	13811006	调压螺母	Press regulating nut	1	
35	1138NS16005	调压螺母(厚)	Press regulating nut(H)	1	
40	10102003	调压导杆	Press regulating guide bar	1	
41	113827010	调压簧	Press regulating spring	1	
41	10127024	调压簧(厚) Press regulating spring(H)		1	
42	13809030	压杆导架	Presser bar guide bracket	1	
43	101S15007	压杆导架螺钉 SM1/4"x40 L=8	Screw SM1/4"x40 L=8	1	
44	10122112	压杆防油套	Pressure bar oil cover	1	
45	10103012	压杆衬套	Presser bar bushing, lower	1	
46	113802009	压杆	Presser bar	1	
47	101511009	活压脚螺钉 SM9/64"x40 L=10.5	Screw SM9/64"x40 L=10.5	1	
	1131600600	压脚组件	Presser foot asm	1	
48	1131600300	压脚组件(厚)	Presser foot asm(H)	1	



5. 送料部件/Feed Mechanism Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	114933002	步进电机(琦星)	Stepper motor(Q)	1
2	S05978	六角圆柱头螺钉5M3/16"x28	Screw SM3/16"x28	4
3	114922002	步进电机轴套油封Φ10×Φ16×5	Stepper motor bushing oil seal	1
4	114903001	步进电机轴套	Stepper motor bushing	1
5	114926001	针距曲柄销	Needl gage crank pin	2
6	114905001	针距连杆	Needle pitch rod	1
7	114904001	针距曲柄	Needl gage crank	1
8	S10009	GB/T80-1985螺钉M6×8	Screw M6x8	4
9	10126010	送料摆动板座右销	Right pin	1
10	114901001	送料摆动板座	Feed shaking plate	1
11	10126007	短摆动板连杆销	Connecting pin	2
12	10109005	送料短摆动板	Feed short shaking plate	2
12	13505024	送料短摆动板(厚料)	Feed short shaking plate(H)	2
13	10109004	送料长摆动板	Feed long shaking plate	2
14	10126009	送料摆动板座左销	Left pin	1
15	101515010	左销螺钉 SM15/64"x28 L=10.5	Screw SM15/64"x28 L=10.5	1
16	101511005	螺钉 SM9/64"x40 L=6	Screw SM9/64"x40 L=6	2
17	101514001	上轴中套挡圈螺钉(5M1/4"x40)	Screw SM1/4"x40	1
18	113514010	左销螺钉SM15/64"x28 L=12	Screw SM15/64"x28 L=12	1
19	10126011	送料曲柄销	Feed rocker crank pin	1
20	10104002	送料曲柄	Feed rocker shaft crank	1
20	11304010	送料曲柄(-7)	Feed rocker shaft crank(-7)	1
21	101S11005	螺钉 SM9/64"x40 L=6	Screw SM9/64"x40 L=6	1
22	101511016	送料曲柄螺钉5M3/16"x28 L=14	Screw SM3/16"x28 L=14	1
23	101520005	抬牙连杆轴位螺钉 SM9/32"x28	hinge Screw SM9/32"x28	1
24	101511016	送料曲柄螺钉 SM3/16"x28 L=14	Screw SM3/16"x28 L=14	1
25	400093	抬牙连杆	Connecting rod	1
	400091	送料连杆	Rocker shaft connecting rod	1
26	400091	送料连杆(厚料)	Rocker shaft connecting rod(H)	1
	400083	送料连杆(-7)	Rocker shaft connecting rod(-7)	1
27	10126006	送料连杆销	Connecting rod pin	1
28	101511005	螺钉 SM9/64"x40 L=6	Screw SM9/64"x40 L=6	1
29	101516003	抬牙连杆轴位螺母 SM9/32"x28	Hinge Screw SM9/32"x28	1
30	10104004	抬牙后曲柄	Feed driving shaft crank	1
31	13802001	抬牙轴	Feed driving shaft	1
32	10108003	送料轴挡圈	Feed rocker shaft snap ring	1
33	101515002	送料轴挡圈螺钉SM1/4"x40 L=6	Screw SM1/4"x40 L=6	2
34	10403015	轴套	Bushing	1
35	H03001	GB/T894.1-1986挡圈 15	Snap ring 15	1
	10104003	抬牙叉形曲柄	Driving shaft crank	1
36	10804003	抬牙叉形曲柄(厚料)	Driving shaft crank(H)	1
	10804003	抬牙叉形曲柄(-7)	Driving shaft crank(-7)	1
37	101511020	抬牙叉形曲柄螺钉SM11/64"x40 L=10.5	Screw SM11/64"x40 L=10.5	1
38	11380700300	牙架	Feed bar asm.	1
39	101511016	送料曲柄螺钉SM3/16"x28 L=14	Screw SM3/16"x28 L=14	1
40	10128003	牙架座螺钉垫圈	Washer	1
41	480095	牙架座	Feed bar bed.	1
42	10401007	牙架销(自制)	Feed bar pin	1
43	101511025	复位板螺钉SM11/64"x40 L=7	Screw SM11/64"x40 L=7	1
	13814005	送料牙	Feed dog	1
44	11314001	送料牙(厚料)	Feed dog (H)	1
	11414001	送料牙(-7)	Feed dog (-7)	1
45	101511018	送料牙螺钉 SM1/8"x44 L=6	Screw SM1/8"x44 L=6	2
46	10102008	送料轴	Feed rocker shaft	1
47	H03001	GB/T894.1-1986挡圈 15	Snap ring 15	1
48	10403015	轴套	Bushing	1
49	10108003	送料轴挡圈	Feed rocker shaft snap ring	1
50	101515002	送料轴挡圈螺钉5M1/4"x40 L=6	Screw SM1/4"x40 L=6	2



6. 剪线部件/Thread Trimmer Components

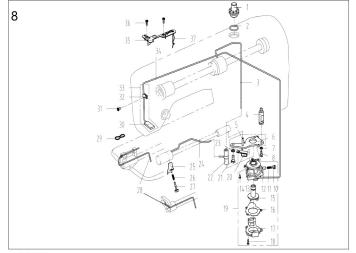
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序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number		
1	113S15002	定刀调节螺钉5M1/8"x44 L=9.5	Screw SM1/8"x44 L=9.5	1		
2	11319001	定刀	Secant knife	1		
3	113S17001	螺钉SM9/64"x40	Screw SM9/64"x40	1		
4	11312003	护针片	Needle guard patch	1		
5	201511009	螺钉SM9/64"x40 L=5.5	Screw SM9/64"x40 L=5.5	1		
6	113511001	螺钉SM11/64"x40 L=12	Screw SM11/64"x40 L=12	2		
7	10128003	牙架座螺钉垫圈	Washer	2		
	1381203100	刀架压板组件	Knife bracket press component	1		
9	13812031	刀架压板	Knife bracket press	1		
10	13803012	短套	Short bushing	2		
	113517002	活动刀固定螺钉SM11/64"x40 L=4.4	Screw SM11/64"x40 L=4.4	2		
	11319002	活动刀(薄料长槽)	Motorial knife	1		
	11319003	活动刀(厚料长槽)	Motorial knife(H)	1		
	11307001	剪线刀架	Knife bracket	1		
	113520001	958/J来 连杆螺钉SM11/64"x40	hinge Screw SM11/64*x40	2		
	11312005		Connecting rod	1		
	114\$16004	剪线连杆 螺母SM11/64"x40	Nut SM11/64"x40	1		
			Crank			
	11304001	剪线驱动曲柄	erorite	1		
	113822014	驱动曲柄止动块	Crank driver stopper block	1		
	\$05004	螺钉M5x14	Screw M5x14	1		
	11327001	剪线复位弹簧	Spring	1		
	11230004	14孔接线器	Plug	1		
	11230005	电线插针	Pin	1		
	11303003	切线轴套	Thread cutting shaft bushing	1		
24	11503005	驱动曲柄轴衬套	Crank drive shaft bushing	1		
25	113514020	螺钉SM11/64"x40 L=6	Screw SM11/64"x40 L=6	1		
26	11322002	扭簧端盖	Spring cover	1		
27	11327002	弹簧	Spring	1		
28	11304002	切线凸轮曲柄轴	Crank shaft	1		
29	101S14001	上轴挡圈螺钉	Screw	1		
30	116S14005	螺钉SM1/4"x40 L=10	Screw SM1/4*x40 L=10	2		
31	11309030	凸轮顶柱	Push rod	2		
	11310004	剪线凸轮	Cam	1		
	11310011	剪线凸轮(厚料)	Cam(H)	1		
	11324001	※柱	Roolling pin	1		
	1138NS16001	螺母SM11/64"x40	Nut SM11/64"x40	1		
	1130400500	剪线驱动组件	Thread trimmer drive asm.	1		
	11302002	9512612401ELT 颠线驱动轴	Shaft	1		
	11322002		Positioning block	1		
	H05013	驱动曲柄止动块 GB/T896-1986挡圈	Snap ring	1		
			Cunter weight protecting	1		
	10112003	针杆曲柄护板				
	11322003 11309001	电磁铁缓冲垫	Solenoid cushion rubber Solenoid pin	1		
		切线电磁铁顶销				
	101S11026	油泵安装螺钉SM15/64"x28 L=9	Screw SM15/64*x28 L=9	1		
	11312006	切线磁铁支架	Solenoid bracket	1		
	N01005	螺母 M4	Nut M4	2		
	W02002	GB/T93-1987 弹簧垫圈4	Washer	2		
	112516006	螺母SM1/4"X40	Nut SM1/4"X40	1		
	113822005	垫圈	Washer	1		
	11503000400	剪线电磁铁组件	Thread trimmer solenoid asm.	1		
		and and	Spring	1		
	11327003	弹簧	shund	1		
49	11327003 11312007	9 理 費 松线座	Thread release bed			



7. 自动抬压脚部件/Auto	Lifter Components
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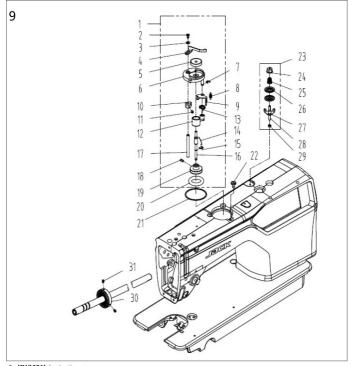
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序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	11326005		销子		Pin			1
2	113829001		R形弹性开口销φ1.5	济弹性开口销φ1.5 Co		Cotter pin		1
3	11326006		电磁铁接头	电磁铁接头		Solenoid connector		1
4	113S16004		法兰螺母M8	去兰螺母M8 f		Flange nuts M8		1
5	11493000600		电磁铁组件		Solenoid asm.		1	
6	101511001		后窗板螺钉SM3/16"×28 L=9		screw SM3/16*×28 L=9		4	



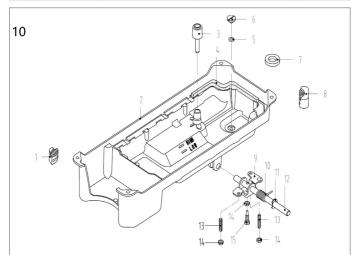
8. 润滑部件/Oil Lubrication Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number	
1	11211004	油窗	Oil sight window	1	
2	10122019	油窗O形圈	Rubber ring	1	
3	14121001	上轴供油管	Main shaft oil tube	1	
4	112S30005	油泵连接螺柱	Oil pump connecting stud	1	
5	10121001	供油管	Hook oil tube	1	
6	10112020	油泵安装板	Oil pump installing base	1	
7	W03002	弹簧垫圈 5	Spring washer 5	1	
8	209512001	压脚螺钉SM11/64 " ×40 L=10.5	Screw SM11/64 " ×40 L=10.5	1	
9	10103022	油泵体衬套	Oil pump bushing	1	
10	101S30007	柱塞螺钉	Plunger Screw	1	
11	10127013	柱塞簧	Plunger spring	1	
12	10122018	回油柱塞	Plunger	1	
13	10120001	油泵体	Oil pump	1	
14	\$04093	油泵螺钉	Screw	3	
15	10111003	油泵叶轮	Oil pump impeller	1	
16	10112021	油泵叶轮托板	Oil pump impeller cover	1	
17	10111007	油泵盖	Lubricating oil pump cover	1	
18	101S30006	螺钉	Screw	3	
19	1012000100	油泵分部件	Lubricating oil pump component	1	
20	116530003	抬牙叉固定螺钉SM15/64 * ×28 L=14.5	Screw SM15/64 " ×28 L=14.5	1	
21	10136001	供油管接头	Rubber joint	1	
22	W02004	GB/T93-1987弹垫M6	Spring Washer M6	1	
23	13821015	旋梭供油管	Hook driving shaft oil tube	1	
24	11312031	挡油罩	Oil shield cover	1	
25	13827014	油量调节螺钉弹簧	Spring	1	
26	113530001	油量调节螺钉	Screw	1	
27	10423005	油线	Oil wick	1	
28	10127015	回油毡夹	Oil felt clamp	1	
29	10123006	回油毡	Oil felt felt	1	
30	101511004	挑线杆护罩螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7	1	
31	10112023	回油管夹	Oil tube clamp	1	
32	10121007	回油管部件	Oil return tube component	1	
33	10121008	回油管	Oil return tube	1	
34	10112025	油线固定板	Oil wick fixing plate	1	
35	101511010	压脚扳手螺钉SM9/64"×40 L=11	Screw SM9/64"×40 L=11	2	
36	10123010	油线	Oil wick	1	



9. 绕线部件/ Winding Components

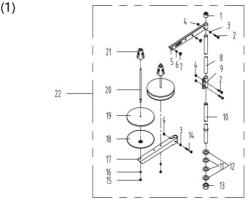
序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number	
1	1383103900	绕线器组件	Bobbin winder asm.	1	
2	114S11008	螺钉M4x6	Screw M4x6	1	
3	GB/T97.1	垫圈4	Washer	1	
4	10113030	压线控制板	Thread press control plate	1	
5	10111120	绕线衬垫	Winding pad	1	
6	13831101	绕线器装置主座	Bobbin winder bed	1	
7	GB/T 896-1986	开口挡圈5	Snap ring	1	
8	10127061	复位板拉簧	Spring	1	
9	13812110	调节板	Regulating plate	1	
10	10110030	绕线凸轮	Bobbin winder cam	1	
11	\$09045	螺钉M5×5	Screw M5×5	1	
12	1380510600	绕线器连杆组件	Bobbin winder connecting rod	1	
13	13827103	满线复位簧	spring	1	
14	10127060	弹簧	Spring	1	
15	GB/T 896-1986	开口挡圈4	Snap ring	1	
16	13802111	绕线器主轴	Bobbin winder mian shaft	1	
17	13802026	绕线凸轮轴	Bobbin winder cam shaft	1	
18	509103	绕线轮螺钉	Screw	2	
19	13831102	绕线轮	Bobbin winder wheel	1	
20	O01110	O型圈	Ring	1	
21	11422062	密封垫	Washer	1	
22	114S11003	螺钉SM3/16"×28 L=10	Screw SM3/16"×28 L=10	3	
23	1411300600	底线夹线器	Bobbin thread tension asm.	1	
24	141516019	夹线螺母	Thread tension nut	1	
25	11427006	小夹线弹簧	Spring	1	
26	14112015	夹线板	Thread tension disk	2	
27	11413022	夹线过线板	Thread tension guide plate	1	
28	112S13004	夹线螺钉	Screw	1	
29	114S16001	螺母SM11/64"×40	Nut SM11/64"×40	1	
30	11435013	绕线器驱动轮	Driving wheel	1	
31	\$10009	螺钉M6×8	Screw M6×8	2	



10. 油盘、膝抬压脚分组件/Oil Ceservoir & Knee Lifter Components

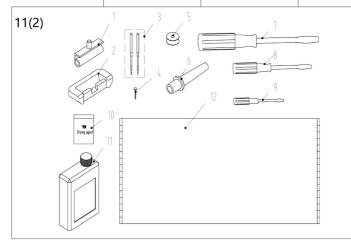
序号N0.	公司件号 F	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	10122022		油盘座垫		Oil reservoir rubber cushion		2	
2	13801020		油盘		Oil Reservoir	1		
3	10111005		抬压脚顶杆		Knee lifter push rod		1	
4	10122020		油盘垫		Oil Reservoir gasket		1	
5	10122021		O型圈		Rubber ring		1	
6	101511028		排油孔螺钉SM5/1	6"×24 L=7	Screw SM5/16"×24 L=7		2	
7	10131001		油盘磁铁		Oil reservoir magnet		1	
8	10122023		油盘支架		Oil reservoir rubber cushion		2	
9	10112027		抬压脚双向曲柄		Knee lifter crank		1	
10	10127016		双向曲柄扭簧		Knee lifter spring		1	
11	H05010		GB/T896-1986挡	图9	Snap ring 9		1	
12	10102011		抬压脚轴	1压脚轴		Knee lifter shaft		1
13	101S15012		双向曲柄限位调节	i螺钉M6 L=30	Screw M6 L=30		2	
14	101516004		双向曲柄限位调节	螺母 M6 L=4	Nut M6 L=4		3	
15	101512002		双向曲柄螺钉M6	L=26	Screw M6 L=26	1		





11. 机头附件(1)-线架组件/Machine Head Accessories(1)-Thread Stand Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number	
1	20131019	线架杆顶防护橡皮	Spool rest rod rubber cap	1	
2	S04050	十字槽凹穴六角头螺栓 M5 L=16	Screw M5 L=16	3	
3	W01047	垫圈M5	Washer M5	2	
4	N01034	螺母 M5	Nut M5	4	
5	13831022	上线架过线杆	Spool rest arm upper	1	
6	10113011	过线圈(内)	Thread guide ring	2	
7	10113010	过线圈(外)	Thread guide ring	2	
8	13831019	线架杆上节	Spool rest rod upper	1	
9	13831021	线架杆接头	Spool rest rod joint	1	
10	13831020	线架杆下节	Spool rest rod lower	1	
11	10122106	橡胶垫圈	Spool rest rod rubber ring	2	
12	W01048	垫圈M16	Washer M16	2	
13	N02008	六角薄螺母 M16	Spool rest rod nut M16	1	
14	\$04051	十字槽凹穴六角头螺栓 M5	Spool rest arm lower screw M5	1	
15	N01034	螺母 M5	Nut M5	2	
16	W03002	弹簧垫圈 5	Spring washer 5	2	
17	13831023	下线架过线杆	Spool rest arm lower	1	
18	13831024	线盘	Spool rest	2	
19	20131010	线盘垫	Spool rest cushion	2	
20	20131006	线盘钉	Spool pin	2	
21	13831025	线团防松垫	Spool retainer	2	
22	1383100300	线架组件	Thread stand asm.	1	



11. 机头附件(2)/Machine Head Accessories(2)

序号NO.	公司件号 Part	N0.	名称	PartName	零件描述	Description	数量	Number	
1	1011203100	机头	L连接钩组件		Hinge component		2		
2	10122060	机头	L连接钩座		Head connecting rul	2			
3	10117021	机针	†(14#)		Needle (14#)			4	
3	10117022	机针	†DP×5#21(厚料)		Needle (H)			4	
4	101530010	鞋钉	JP19		Spike P19			6	
5	10118003	梭心	>		Bobbin			2	
6	10111011	机头	し支柱		Machine head rest p	pin		1	
7	20731047	螺丝	¥刀(大)		Screw driver		1		
8	10131003	螺丝	≰刀(中)		Screw driver, mediur	n		1	
9	10131004	螺丝	≰刀(小)		Screw driver,small			1	
10	20131075	干燥	潮		Drying agent			4	
11	1381101200	油箱	錮件		Oiler component			1	
12	114131001	防生	22		Dust cover			1	

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