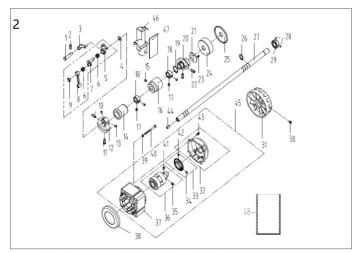


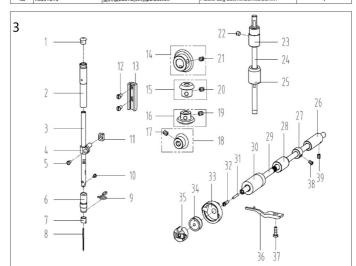
| 序号N0     公司件号     Part N0.     名称     PartName     零件描述     Description       1     101511001     居飯坂塘汀5M3/16*x28 L=9     Screw SM3/16*x28 L=9     Screw SM3/16*x28 L=9       2     10122003     面販売調寺74億第     Rubber plug       3     115037001     動与路     Rubber plug       4     930000262     面販売調券     Face plate asm       5     13813005     左は約     Thread quice left       6     101511007     左は約爆野SM176+x40 L=6     Screw SM176+x40 L=6       7     115022002     面飯湯油飯(雪野SM176+x40 L=3     Screw SM176+x40 L=6       8     101511027     助治肥柴菊TSM176+x20 L=7     Screw SM176*x40 L=6       11     101511027     助治肥柴菊TSM176+x20 L=7     Screw SM176*x20 L=7       11     101511004     防装井宇海電野SM3/16*x20 L=7     Screw SM3/16*x20 L=7       12     13812018     防装井宇海環ア     Rubber plug     Thread take-up lever cover       13     10122005     防装塩芋甲酸和     Rubber plug     Screw SM3/16*x20 L=7       14     10122005     防装塩芋甲酸和     Rubber plug     Screw SM9/16*x40 L=6       14 </th <th>数量     Number       14     2       1     1       1     1       1     1       1     1       1     1       1     1       1     1       1     1       2     1       1     1       2     1       1     1       2     1       1     1       2     1       2     1       1     1       2     1       1     1       2     1       1     1       1     1       2     1       3     1       2     1</th>   | 数量     Number       14     2       1     1       1     1       1     1       1     1       1     1       1     1       1     1       1     1       2     1       1     1       2     1       1     1       2     1       1     1       2     1       2     1       1     1       2     1       1     1       2     1       1     1       1     1       2     1       3     1       2     1   |
|---|--|
| 2     10122003     部時間     Pubber plug       3     115037001     前時間     Head Card       4     930000262     面板肉湯     Face plate asm       5     13813005     左支线肉     Thread guide left       6     101511007     石线物質が5M1764*A0 L=6     Screev SM1764*A0 L=5       7     115022002     面板防油板     Face plate gasket       8     101511027     防御板燈が5M16*A4 L=3.4     Screev SM176*A4 L=3.4       9     113812019     面間防油板     Face oil shield asm.       11     11503000100     団銭野大沙湾 Threes witch components       11     101510041     助銭野井沙湾電15M3/6*28 L=7     Screev SM3/6*28 L=7       12     13812018     助岐野中沙湾     Thread take-up lever cover       13     10122004     野村市崎塚北島     Pubber plug       14     10122005     財銭塩芋竹蠍乳高     Screev SM3/6*28 L=7       15     101511004     野銭野丁蟹乳万     Screev SM3/6*28 L=7       16     13512004     三丸线肉     Aubber plug       18     10122005     財銭塩芋竹蠍乳高     Rubber plug       18     11451   | 2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1  |
| 3     115037001     新行線     Head Card       4     93000262     御師(明潔)     Face plate asm       5     13813005     ŻEśŃ     Thread guide left       6     101511007     ŻEśŃ     Thread guide left       7     11502002     御師悠/with Cat'x40 Le6     Screw SMI/G4'x40 Le6       8     101511027     BibBK/bibK     Face plate gasket       9     113812019     BibBK/bibK     Face oli shied asm.       9     11412082     BibBK/bibK     Face oli shied asm.       10     1150300100     伊姆振子演躍(SA)/G'x28 L=7     Screw SMI/G'x44 L=3.4       11     101511004     伊姆振子演躍(SM)/G'x28 L=7     Screw SMA/G'x28 L=7       13     10122004     伊村田師察死患     Rubber plug       14     10122005     伊姆振士伊姆第200     Rubber plug       15     101511004     超振行 Jakg7     Screw SMA/G'x28 L=7       14     10122005     伊姆振振学項第第第     Rubber plug       14     11419001     割振了 Jakg7     Screw SMA/G'x40 L=6       11382001     運作 Jakg7     Screw SMA/G'x40 L=6       1141  | 1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       2       1       2       2       1       1       2       1       1       1       2       1       1       1       1  |
| 4     93000262     御坂(御漢)     Face plate asm       5     13813005     芝去鉄物     Thread guide left       6     101511007     左线物類TSMU764*x40 L=6     Screw SM1/64*x40 L=6       7     115022002     御坂極     Face plate gasket       8     101511027     励波板類TSMU76*x40 L=3     Screw SM1/64*x40 L=6       9     113812019     面部防油板(御Y)     Face oil shield asm.       10     11503000100     倒銀子夫田代二天夫)     Three switch components       11     101511004     既线杆行炉溜     Three switch components       11     10122005     既线年行炉溜     Three switch components       11     10122005     既线年行炉溜     Three switch components       11     10122005     既线年行迎環児     Rubber plug       15     101511004     既线年行迎環児     Rubber plug       16     13512064     三孔核均     Screw SM3/16*/28 L=7       17     10122005     既线年行溜児     Rubber plug       18     114511015     割岐3/15/19/18/15/8     Rubber plug       19     11419001     割岐7     Screw SM3/16*/428 L=7 <t< td=""><td>1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       2       1       2       1       2       1       2       1       1       1       1       1       1       1       1       1       1       1       1       1       2</td></t<>   | 1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       2       1       2       1       2       1       2       1       1       1       1       1       1       1       1       1       1       1       1       1       2  |
| 5     13813005     左接物     Thread guide left       6     101511007     若該物識欄TSM1/64*40 L=6     Screw SM1/64*40 L=6       7     115022002     面板地     Face plate gasket       8     101511027     防油板機TSM1/64*40 L=6     Screw SM1/64*44 L=3.4       9     113812019     面面筋防油板(原料)     Face oil shield asm.       11     112082     面面筋防油板(原料)     Face oil shield asm.       11412082     面面筋防油板(原料)     Face oil shield asm.       11412082     面面筋防油板(原料)     Face oil shield asm.       11303200100     伊姆斯大理科学型数15M3/6*-28 L=7     Threas witch components       11     10121004     伊林邦行政部元書     Rubber plug       13     10122005     胡枝球行政部元書     Rubber plug       14     10122004     芒村林菊辺書     Rubber plug       18     14511015     割核271離175M3/6*28 L=7     Screw SM3/6*32 L=7       19     11419001     割核27     Knie       10122005     胡枝球行政観報7     Screw SM3/6*44 L=6       19     1145001     割核27     Knie       2     20722002     油酸     Rub  | 1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       2       1       2       1       2       1       2       1       1       2       1       1       1       1       1  |
| 5     101511007     花銭物欄TSMI1/64*x40 L=6     Screw SMI1/64*x40 L=6       7     115022002     面板油     Face plate gasket       8     101511027     励振短機TSMI1/64*x40 L=6     Screw SMI1/64*x40 L=6       9     113812019     面面物油板     Face plate gasket       9     113812019     面面物油板     Face oil shield asm.       11     112082     面面物油板(P#)     Face oil shield asm.       11     101511004     供給用子学館TMI1/64*x81=7     Screw SMI1/6*x82 L=7       12     13812018     供給用子学離乳TMI1/64*x81=8     Rubber plug       13     10122004     Ht#1用端欄用書     Rubber plug       14     10122005     Hk线率目fiw欄N.#     Rubber plug       15     101511004     馬銭打印業別第3/16*x28 L=7     Screw SM3/6*x28 L=7       17     10122005     Hk线率目fiw欄別.#     Rubber plug       18     114511015     割核271     Screw SM3/6*x28 L=7       19     11419001     割核37     Screw SM3/6*x28 L=7       10122005     Hk4s=1#4#31.#     Rubber plug       20     114513001     割核37     Screw SM3/6*x40 L=6 <td>1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       2       1       2       1       2       1       2       1       2       1       2       1       2       1       2       1       1       1       1       2       1</td>   | 1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       1       2       1       2       1       2       1       2       1       2       1       2       1       2       1       2       1       1       1       1       2       1  |
| 7     115022002     御徒徳     Face plate gasket       8     101511027     防治防衛軍がいパッ44 L=3.4     Screw SM/8*344 L=3.4       9     113812019     面前防油板     Face oil shield asm.       11412082     面前防油板     Face oil shield asm.       111510040     開始計算びM/8*24 L=3.4     Screw SM/8*24 L=3.4       111510050100     開始計算が加水6*24 L=7     Three switch components       111     1015100041     開始計算が加水6*28 L=7     Screw SM/8*28 L=7       12     13812018     開始計算が加水6*28 L=7     Screw SM/8*28 L=7       13     10122004     管計計算が加水6*28 L=7     Screw SM/3*28 L=7       14     10122005     開始計算が到水6*28 L=7     Screw SM/3*28 L=7       15     101511004     開始計算が開水6*28 L=7     Screw SM/3*28 L=7       16     13512004     三月48     Rubber plug       18     114511015     間約27)健計算が開水6*28 L=7     Screw SM/3*6*28 L=7       114     10101     割約20     Screw SM/3*6*28 L=7       12     13322004     三月47     Screw SM/3*6*4*40 L=6       13     11450101     割約27     Screw       22 <td>1       1       1       1       2       1       1       1       2       1       1       1       1       2       1       2       1       2       1       2       1       1       1       1       1       1       2       1       1       1       1       1       1       1</td>   | 1       1       1       1       2       1       1       1       2       1       1       1       1       2       1       2       1       2       1       2       1       1       1       1       1       1       2       1       1       1       1       1       1       1  |
| 113812019     面部防油販信     Face oil shield asm.       9     11412082     面部防油販信弊1)     Face oil shield asm.(H)       10     11503000100     俄城开关μH(三开关)     Three switch components       11     101511004     税城开行沖運電TSM3/r6*28 L=7     Streev SM3/r6*28 L=7       12     13812018     税城杆行沖運電TSM3/r6*28 L=7     Streev SM3/r6*28 L=7       14     10122004     Ң村干掃薄電TSM3/r6*28 L=7     Streev SM3/r6*28 L=7       15     101511004     税域杆行沖運電TSM3/r6*28 L=7     Streev SM3/r6*28 L=7       16     13512004     三人战均     Bubber plug       17     10122005     税域指示抑電電TSM3/r6*28 L=7     Streev SM3/r6*28 L=7       16     13512004     三人战打 平線電TSM3/r6*28 L=7     Streev SM3/r6*28 L=7       17     10122005     税域指示抑電電TSM3/r6*28 L=7     Streev SM3/r6*28 L=7       16     13512004     三人均     BtsTFY端電電TSM3/r6*28 L=7     Streev SM3/r6*28 L=7       16     13512004     三人均     BtsTFY端電電TSM3/r6*28 L=7     Streev SM3/r6*28 L=7       16     1451101     間核型     BtsTFY     Rubber plug     Streev SM3/r6*428 L=7       20     13805  | 1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1   |
| 9     11412082     面部防油販(即料)     Face oil shield asm,(H)       10     11503000100     倒銀井天独村(三开关)     Face oil shield asm,(H)       11     11511004     倒銀井天独村(三开关)     Face oil shield asm,(H)       11     101511004     倒銀井天独村(三开关)     Face oil shield asm,(H)       12     13812018     税銭井杵御塚児童     Thread take-up lever cover       13     10122004     村村田御塚児童     Rubber plug       14     10122004     税銭井杵御塚児童     Rubber plug       15     101511004     脱銭打野御塚JS/3/5/28 L=7     Srew S/AJG <sup>6</sup> /28 L=7       16     13512004     三兆成句     3-hole thread guide       17     10122005     税銭銀丁W/S/A/S2 R=7     Srew S/AJG <sup>6</sup> /24 L=7       16     13512004     三兆成句     Srew S/AJG <sup>6</sup> /24 L=7       18     11411015     割銭以刀 Srew S/AJG <sup>6</sup> /24 L=7     Srew S/AJG <sup>6</sup> /24 L=6       13     11419001     割銭以刀     Srew S/AJG <sup>6</sup> /24 L=6       13     1382001     脚作面影響力     Srew S/AJG <sup>6</sup> /24 L=6       13     13000203     后營板(明)     Side plate       2     20722002     追加   | 1<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1   |
| 11412082     面影の理想(現料)     Pace of sheed sam,(h)       1150300100     開始天祥(三天大)     Three switch components       11     101511004     開始其件設計算確TSM3/6*28 L=7     Strew SM3/6*28 L=7       12     13812018     開始其件設計算確TSM3/6*28 L=7     Strew SM3/6*28 L=7       13     10122004     针杆曲明確L業     Rubber plug       14     10122005     開始其件設置TSM3/6*28 L=7     Strew SM3/6*28 L=7       15     101511004     民共計算可能TSM3/6*28 L=7     Strew SM3/6*28 L=7       16     13512004     三孔核均     3-hole thread guide       17     10122005     開始該用学調理TSM3/6*28 L=7     Strew SM3/6*28 L=7       18     114511015     間核刀で離れ多     Rubber plug       18     11451001     割核刀で離れ多     Rubber plug       18     1145001     割核刀で離れ多     Strew SM3/6*4*40 L=6       13822001     運作面影響力     Strew SM3/6*4*40 L=6       13822001     運作面影協力     Strew SM3/6*4*40 L=6       2072202     油露     Rubber plug     2       21     1345300000     -fw1电控動     Strew MS×20       24     30000263  | 1<br>2<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>2<br>2<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1   |
| 11     101511004     挑起杆学環想打SM3/16*v28 L=7     Strew SM3/6*v28 L=7       12     13812018     挑战杆学環想打SM3/16*v28 L=7     Thread take-up lever cover       13     10122004     计杆击钢硬孔鹰     Rubber plug       14     10122005     挑战士学環境引進     Rubber plug       15     101511004     送战士学環境引進     Rubber plug       16     11511004     送战士学環境引動//ri>/v28 L=7     Strew SM3/6*v28 L=7       16     13512004     三升战均     Rubber plug       18     14511015     割战刀「響打SM3/6*v28 L=7     Strew SM3/6*v24 L=7       13852001     三月秋均     Rubber plug     Rubber plug       14     145011     割岐刀「響打SM3/6*v28 L=7     Strew SM3/6*v40 L=6       13852001     副作面壁電     Strew SM3/6*v40 L=6     Strew SM3/6*v40 L=6       1385001     副作面壁電     Strew SM3/6*v40 L=6     Strew SM3/6*v40 L=6       2072202     湿疹     Rubber plug     Strew SM3/6*v20 L=7       23     1150320030     一体和电整理源代局量     Stde plate       24     93000263     后管 吸い MS=50     Stde plate       25     11503000300     一体和电控道  | 2<br>1<br>1<br>1<br>1<br>2<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1 |
| 12     13812018     挑鉄操行防产電     Thread take-up lever cover       13     10122004     针杆带柄螺孔瘤     Rubber plug       14     10122005     狀鉄造行特螺孔瘤     Rubber plug       15     10151004     狀鉄造行特螺孔瘤     Rubber plug       16     13512004     三升战争     3-hole thread guide       17     10122005     挑线造行特螺孔瘤     Rubber plug       18     114511015     割蛇刀電灯5/40/64*40 L=6     Screw SM9/64*40 L=6       19     11419001     割地刀     Knie       20     138505001     操作用不應 吸軟T     Screw       11     13822001     操作用不應     Rubber plug       23     115022002     治療     Rubber plug       24     130000203     后體板換     Side plate gasket       25     11503300900     -04414赴雪売(時量)     Electronic control box       26     W0109     GB/77170-12006月3/54@目共     Waser 5       27     114513001     健栓(内六面/内骨/力局部送头電     Screw MS×50       28     S05901     GB/771-937@labd5(健目+1)     Waser 5       31     13810008     <  | 1<br>1<br>1<br>1<br>1<br>2<br>2<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1  |
| 13     10122004     ドド市研想用     Pubber plug       14     10122005     挑战正行時現活業     Pubber plug       14     10122005     挑战正行時現活業     Pubber plug       15     101511004     芸人総な正行時環活業     Pubber plug       16     13512004     三人総均     Screw SM3/6*-28 L=7       17     10122005     断线型行行線電影     Pubber plug       18     114511015     割約2798175M97-64*-x40 L=6     Screw SM9/64*-x40 L=6       20     138505001     割約27     Knife       20     138502001     謝作面板銀T     Screw       21     13322001     謝修加     Rubber plug       22     20722002     湖海憲     Rubber plug       23     115022001     后管板協士     Side plate gasket       24     930000263     后管板協士     Screw MS>20       25     11503200900     一体和电控調売洗師業     Side plate       26     W01009     G/1771-19054通     Screw MS>20       27     114513001     螺栓(穴六側     Screw MS>20       21     13810008     小块线級都任     Thread tension pu  | 1<br>1<br>1<br>1<br>1<br>2<br>2<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1  |
| 14     10122005     排放量杆学環境7.8     Pubber plug       15     10151004     排放杆学環境7.8%     Pubber plug       16     13512004     三孔战句     3-hole thread guide       17     10122005     拱线量千学環境7.8%     Pubber plug       18     114511015     制线刀「かららん」     Screw SM9/6*401-6       19     11419001     割核刀「雪がららん」     Screw SM9/6*401-6       19     11419001     割核刀     Knife       20     1385001     脚作面を噴す     Screw SM9/6*401-6       21     13822001     脚作面を破す     Screw SM9/6*401-6       23     115022001     眉管板袋     Side plate gasket       24     93000263     后營板(肉)     Side plate gasket       25     1150300900     -fw1和地電雪売信電     Screw Ms>20       26     W01009     G6/17971-1900月から地気電気(低日)     Screw Ms>20       29     W02059     G6 93-3937激地点気(低目)     Washer G5       30     11503000300     一fw1和地電面低目(4)     Control panel(0)       31     131810008     小央线線機構     Thread tension pubr       32     131206  | 1<br>1<br>1<br>2<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1   |
| 101511004     挑枝坪沖運転打SM3/16*x28 L=7     Screw SM3/6*x28 L=7       16     15512004     三月秋菊     3-hole thread guide       17     10122005     挑枝達扦拌罐孔塞     Rubber plug       18     114511015     割枝辺 離灯5M3/6*x40 L=6     Screw SM3/6*x40 L=6       19     11419001     割核刀     Knfe       20     138505001     脚作用泪塵     Pubber plug       21     13822001     脚作用孔塵     Pubber plug       22     20722002     油塵     Rubber plug       23     115022001     后管板袋     Side plate gasket       24     930000263     后管板袋     Side plate       25     11503300090     - (#4/4/4/2/2/8/5/4/8/1)     Electronic control box       26     W0109     G6/17/1-1/2/0/3/2/1     Screw M5×20       27     114513001     螺栓(内大和地容振振振士)     Screw M5×20       28     S05901     G6/17/10-1/2/0/3/2/1     Screw M5×20       29     W02058     GB 93-1s97/8/8/45/(4/4/8)     Control pane((0)       31     13810008     小尖线銀行     Thread tension guide plate       34   | 1<br>1<br>2<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1   |
| 16     13512004     ご見信句     3-hole thread guide       17     10122005     挑线逆目端現入線     A-bber plug       18     11451015     勘线刀 螺灯外の/64*x40 L=6     Screw SM9/64*x40 L=6       19     11419001     割线刀     Knife       19     11419001     割线刀     Knife       20     13855001     脚作面吸螺T     Screw       21     13822001     脚作面吸螺T     Screw       22     20722002     油庫     Pubber plug       23     115022001     馬響板換     Side plate       24     93000263     后雪板吹濤     Side plate       25     1150300900   | 1<br>2<br>2<br>2<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>2<br>1<br>1  |
| 17     10122005     挑鉄道谷田崎県北島     Pubber plug       18     114511015     割銭刀衛打5M9/64*x40L=6     Screw 5M9/64*x40L=6       19     11419001     割銭刀     Knite       20     138505001     操作用電板欄打     Screw       11     13822001     操作用引進     Rubber plug       22     20722002     油糖     Rubber plug       23     115022001     居管板協士     Side plate gasket       24     930000263     后管板協士     Side plate gasket       25     1150320090     一体机电控環内体型     Electronic control box       26     W01009     GAI/97:1-985後編 5     Washer 5       27     114513001     螺栓(内六角)/M5-20     Screw M5×20       28     S05901     GAI/97:1-7900/97;介倉副社头欄打M5-50     Screw M5×20       29     W02058     GB 93-1997/84/a5(/健士)     Washer d5       30     11503000300     一体机电控電板銀田宇     Thread tension guide plate       32     13812066     过线版     Thread tension guide plate       33     14112017     小块线线器欄士     Thread tension guide plate       34 </td <td>2<br/>1<br/>2<br/>1<br/>1<br/>1<br/>1<br/>1<br/>2<br/>1<br/>2<br/>1</td>   | 2<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>2<br>1   |
| 18     114511015     割核刀     Kife     Strew SM9/64*x40 L=6     Strew SM9/64*x40 L=6       19     11419001     割核刀     Knife       21     138505001     操作曲板線町     Screw       22     20722002     油糖素     Rubber plug       23     115022001     居管板(南南)     Side plate gasket       24     930000263     后管板(南南)     Side plate gasket       25     11503200000     一体机电控罩先线量)     Electronic control box       26     W01009     Gi/1971-1952基圖     Swaher 5       27     114513001     螺栓(疗大和地球電売洗確量)     Electronic control box       28     S05901     Ge/97170-12000月水量低低量は欠価     Screw MS>20       29     W02058     Ge/93-1987/9845/gdE14P     Washer d5       30     11533000300     一体机电控률板铝件(侍觀)     Control panel(0)       31     13810068     小块线板響低     Thread tension guide plate       33     14112017     小块线板響低     Thread tension guide plate       34     11227001     小块线板響低     Thread tension guide plate       35     141516019     小块线板響機 <td>1<br/>2<br/>2<br/>1<br/>1<br/>1<br/>1<br/>2<br/>2<br/>1<br/>2<br/>1</td>   | 1<br>2<br>2<br>1<br>1<br>1<br>1<br>2<br>2<br>1<br>2<br>1   |
| 19     11419001     割総刀     Knlie       20     138505001     操作面板螺打     Screw       21     13820601     操作面板螺打     Screw       21     1382001     操作面板螺打     Rubber plug       22     20722002     湖應     Rubber plug       23     15022001     活廠     Rubber plug       24     930000263     后營飯(動震)     Side plate gasket       25     11503000900     一体机电控罩売信量)     Electronic control box       26     W01009     GA/797.1985途圏 5     Washer 5       27     114513001     健能(内:内M5+20     Screw M5×20       28     505901     GA/797.1985途圏 5     Screw M5×50       29     W02058     GB 93-19873健地台(領古線)     Washer d5       30     11503000300     一体机电控置短線/計     Washer d5       31     13810008     小块线線版     Thread tension guide plate       33     1411207     小块线線版     Thread tension sming       34     11227001     小尖线線緩緩低     Thread tension nut       35     141150400     小尖线線緩緩低     Thre  | 2<br>2<br>1<br>1<br>1<br>1<br>2<br>2<br>1  |
| 21     13822001     操作界孔離     Pubber plug       22     20722002     油庫     Rubber plug       23     115022001     后輩坂逸     Side plate gasket       24     93000263     后輩坂逸     Side plate gasket       25     1150300900     一体机电控罩壳(街盧)     Electronic control box       26     W01009     GA1971-19-58:56m     Side plate       27     114513001     螺旋(内:穴面)MS-20     Screw MS-20       28     S05901     GA1707-19-58:56m     Screw MS-20       29     W02058     GB 93-19873%bd5(健白枠)     Washer d5       20     11503000300     一体机电控面短線中(小橋)     Control panel(Q)       31     13810008     小块线鐵廠     Thread tension guide plate       31     112217     小块线鐵廠     Thread tension spring       34     11227001     小块线鐵廠     Thread tension spring       35     141516019     小尖线鐵廠電     Thread tension sm.       37     138508006     小尖线鐵廠電     Thread tension sm.       38     11326012     松线打     Tenson release pin       39  | 2<br>1<br>1<br>1<br>1<br>1<br>2<br>1   |
| 22     20722002     活動響     Pubber plug       23     115022001     活動便数     Side plate gasket       24     93000263     后輩板(病漆)     Side plate gasket       25     1150320090     一体机电控罩/ch编D     Electronic control box       26     W01009     G6/1791-1995边漏 5     Washer 5       27     114513001     健粒(均六角)/六角圆挂头镭1745-50     Screw M5×50       28     S05901     G8/1701-2000月/六角圆挂头镭1745-50     Screw M5×50       29     W02058     G8 93-19973/bd5/(復居)     Washer d5       30     11503000300     一体机电控面板组件(特量)     Control panel(0)       32     13812066     过线板     Thread tension guide plate       33     14112017     小块线板板     Thread tension guide plate       34     11227001     小块线板板     Thread tension nut       35     141516019     小块线繊維合     Thread tension nut       36     1138500406     小块线繊維器行     Thread tension relase pln       37     138580066     小块线繊維器行     Strew SM3/6*x28 L=7       38     11326012     税钱稅1     Eres5  | 1<br>1<br>1<br>2<br>1  |
| 23     115022001     哲智矩迎     Side plate gasket       24     93000263     后智板(康)     Side plate       25     11503000900     一体机电批算環先低量)     Electronic control box       26     W01009     G6/7971-19505歳間     Washer 5       27     114513001     健健(均六均M-S20     Screw MS×20       28     S05901     G6/7701-2000均六角肥注头螺钉MS×20     Screw MS×20       29     W02058     G6 93-1979/bidsd(gd14)     Washer d5       30     11503000300     一体机电控面板设件(续重)     Control panel(Q)       31     13810068     小块线振躍性     Thread tension guide plate       32     13812066     过线板     Thread tension nut       34     11227001     小块线振躍性     Thread tension nut       35     14151019     小块线振躍性     Thread tension nut       36     1411300400     小块线膨躍日     Thread tension nut       36     11326060     小块线膨躍日     Thread tension nut       37     138508066     小块线膨躍日     Thread tension nut       38     11326012     松线灯     Screw SM3/16*x28 L=7   | 1<br>1<br>1<br>2<br>1  |
| 24     33000263     后管板(病毒)     Side plate       25     11503000900     一体机电控罩壳(结鼻)     Electronic control box       26     W01009     GA/797.1985战圈 5     Washer 5       27     114513001     壁检(分:穴角)M5×20     Screw M5×20       28     S05901     GA/797.1985战圈 5     Washer 5       29     W02058     GB 93-19873健地45(銀白牌)     Washer d5       29     W02058     GB 93-19873健地45(銀白牌)     Washer d5       30     11503000300     一体机电控面极限件(电量)     Control panel(0)       31     13810008     小块线線離社     Thread tension guide plate       33     14112017     小块线線版     Thread tension nguide plate       34     11227001     小块线線機管     Thread tension nut       35     141516019     小块线線機管     Thread tension nut       36     11380400     小块线線機管     Thread tension sm.       37     138508006     小块线線離節地環15%3/16*x28 L=7     Screw 5M3/6*28 L=7       38     11326012     松线打     Ension 164se pin       39     101515005     火线線離野がM9/64*x40 L=5.5     Screw 5M3/6*24 L   | 1<br>1<br>2<br>1   |
| 25     11503300900     一体引电控電表供量)     Electronic control box       26     W01009     GB/1971-1965松園 5     Washer 5       27     114513001     螺栓(内;大角M5-20)     Screw M5×20       28     S05901     GB/17701-2000月5大角振技头螺钉M5×50     Screw M5×20       29     W02058     GB 93-1987始急估(gE14)     Washer 55       30     11503300030     一体机电控圈板铝件(快量)     Control panel(0)       31     13810006     小块线膨躍性     Thread tension guide plate       33     14112017     小块线板板     Thread tension guide plate       34     11227001     小块线板板     Thread tension nut       35     14151019     小块线板板     Thread tension nut       36     11380000     小块线板板板     Thread tension nut       37     138508006     小块线板板板     Thread tension relase pin       37     13850006     小块线板面形式螺钉5/3/16*+28 L=7     Screw 5/3/16*+28 L=7       38     11326012     松线钉     L=5.5     Screw 5/3/16*+28 L=5  | 1<br>2<br>1  |
| 26     W01009     CB/797.1985拾團 5     Washer 5       27     114513001     螺栓(内大和)M5×20     Screw M5×20       28     S05901     CB/70.1>2000行大和副柱头螺钉M5×50     Screw M5×50       29     W02058     CB 93-1987滑稽古货健行钟)     Washer d5       30     11503000300     一体机电控面极俗件(侍服)     Control panel(Q)       31     13810068     小央线器欄社     Thread tension post       31     1311207     小央线器欄社     Thread tension spring       34     11227001     小央线器欄母     Thread tension nut       34     1122701     小央线器欄母     Thread tension nut       36     11380000     小央线器欄母     Thread tension sm.       37     138508006     小央线器欄子     Thread tension sm.       37     138508006     小央线器器行     Thread tension sm.       37     138508006     小央线器器行     Thread tension sm.       38     11326012     松线打     Tension release pin       39     101515005     央线器器管15M9/64*x40 L=5.5     Screw 5M9/64*x40 L=5.5   | 2  |
| 27     114513001     健軟(内:六角)M5+20     Strew M5×20       28     505901     G8/1701-2000分;六角間持法場打/M5+00     Strew M5×20       29     W02058     G8/37-01-2000分;六角間持法場打/M5+00     Strew M5×20       30     11503000300     一体机电弦面短程(快量)     Washer d5       31     13810008     小块线器標準     Thread tension post       32     13812066     过坡板     Thread tension guide plate       33     14112017     小块线板板     Thread tension guide plate       34     11227001     小块线板板     Thread tension nult       35     141516019     小块线線     Thread tension nult       36     141300400     小块线線欄件     Thread tension nut       37     138508006     小块线線圖形空機15/M3//6*28 L=7     Strew SM3/6*28 L=7       38     11326012     松线打     L=5.5     Strew SM3/9/64*20 L=5.5   | 1  |
| 28     S05901     CB/T701-2000時大衛健長球野105-50     Streev M5×50       29     W022058     G6 93-39798 (MB45/(GE)49)     Washer d5       30     11503000300     一体机电控面板组件(MB1)     Control panel(Q)       31     13810008     小块线器線性     Thread tension post       32     13812066     过线板     Thread tension quide plate       34     11227001     小块线板板     Thread tension nuide plate       35     14115017     小块线板板     Thread tension nuide plate       36     1411300400     小块线器器操作     Thread tension nuide plate       37     138508006     小块线器器操作     Thread tension nuit       38     11326012     松线灯     Thread tension nuit       39     101515005     夹线紫電器型5304/64*x40 L=55     Screw SM3/64*x20 L=55  |  |
| 29     W02058     CB 93-9873酸塩5(蛋白锌)     Washer d5       30     11503000300     一体机电控面板但件(结面)     Control panel(Q)       31     13810008     小块电视器板目     Thread tension post       32     13812066     过线板     Thread tension guide plate       33     14112017     小块线器板     Thread tension spring       34     11227001     小块线器板母     Thread tension spring       35     141516019     小块线器板母     Thread tension nut       36     141130400     小块线器磁母     Thread tension sm.       37     138508006     小块线器面凸螺钉5M3/16*x28 L=7     Streev SM3/6*x28 L=7       38     11326012     松线钉     Tension release pin       39     101515005     共线器面型55M9/64*x40 L=5.5     Screev SM9/64*x40 L=5.5   | 3  |
| 30     11503000300     一体机电控面板组件(映重)     Control panel(0)       31     13810008     小球线器螺栓     Thread tension post       32     13812066     过线板     Thread tension guide plate       33     14112017     小块线板     Thread tension guide plate       34     11227001     小块线板     Thread tension nut       35     14151619     小块线器螺旋体     Thread tension nut       36     141300400     小块线器螺旋体     Thread tension sm.       37     138508006     小块线器螺旋体     Thread tension release pin       38     11326012     长线钢     Tension release pin       39     101515005     夹线紫属電探15M9/64*x40 L=5.5     Screw SM9/64*x0 L=5.5   | 2  |
| 31     13810008     小皮线器螺柱     Thread tension post       32     13812066     过线板     Thread tension guide plate       33     14112017     小皮线滑簧     Thread tension spring       34     11120701     小皮线滑簧     Thread tension spring       35     141516019     小皮线器螺母     Thread tension nut       36     141300400     小皮线器器行     Thread tension asm.       37     138508006     小皮线器器行M3/16"x28 L=7     Screw SM3/6"x28 L=7       38     11326012     松线灯     Tension release pin       39     101515005     央线器器管TSM9/64"x40 L=5.5     Screw SM3/6"46"40 L=5.5   | 1  |
| 33     14112017     小块线板     Thread tension disk       34     11227001     小块线弹簧     Thread tension spring       35     141516019     小块线弹簧     Thread tension nut       36     1411300400     小块线器硬合     Thread tension nut       37     138508006     小块线器面缆螺钉SM3/16"x28 L=7     Screw SM3/16"x28 L=7       38     11326012     松线灯     Tension release pin       39     101515005     夹线紧圆罩螺钉SM3/64"x40 L=5.5     Screw SM3/64"x40 L=5.5   | 1  |
| 34     11227001     小夹线弹簧     Thread tension spring       35     141516019     小夹线弹簧     Thread tension nut       36     141100400     小夹线器器件     Thread tension asm.       37     138508006     小夹线器器件     Thread tension asm.       38     11326012     松线灯     Tension release pin       39     101515005     夹线紧簧器打5M9/64*x40 L=5.5     Screw SM9/64*x40 L=5.5  | 1  |
| 35     141516019     小支线器器倍     Thread tension nut       36     1411300400     小支线器器倍     Thread tension asm.       37     138508066     小支线器器信     Stread State       31     138508066     小支线器器信     Tension release pin       33     11326012     赵线灯     Tension release pin       39     101515005     安线器器管¥JSM9/64*x40 L=5.5     Strew SM9/64*x40 L=5.5  | 2  |
| 36     1411300400     小夹线器组先     Thread tension asm.       37     138508006     小夹线器超近螺钉5M3/16'x28 L=7     Screw 5M3/16'x28 L=7       38     11326012     松线灯     Tension release pin       39     101515005     夹线紧固螺钉5M3/64'x40 L=5.5     Screw SM3/64'x40 L=5.5  | 1  |
| 37     138508006     小支线器部防爆打SM3/16*x28L=7     Screw SM3/6*x28L=7       38     11326012     税钱灯     Tension release pin       39     101515005     炭线家面織打SM9/64*x40L=5.5     Screw SM9/64*x40L=5.5  | 1  |
| 38     11326012     松线灯     Tension release pin       39     101S15005     夹线紧固螺钉SM9/64*x40 L=5.5     Screw SM9/64*x40 L=5.5  | 1  |
| 39 101S15005 夹线紧固螺钉SM9/64"x40 L=5.5 Screw SM9/64"x40 L=5.5  | 1  |
|   | 1  |
|   | 1  |
| 40     10122014     飛战震调行座の望岡     Robert mig       41     10103011     挑线簧调节座     Thread tension base   | 1  |
| 10127001 世紀第 Thread take-up spring  | 1  |
| 42 10127031 挑线簧(厚料) Thread take-up spring(H)  | 1  |
| 43 141S30001 夹线螺钉 Thread tension post   | 1  |
| 44 14112015 夹线板 Thread tension disk   | 2  |
| 45 14112016 松线板 Disk stopper  | 1  |
| 46 10127002 夹线弹簧 Thread tension spring A  | 1  |
| 11427050 夹线弹簧(厚料) Thread tension spring A (H)   | 1  |
| 47 10112007 夹线制动板 Thread disk rotating stopper  | 1  |
| 48 141516013 夹线螺母 Thread tension nut  | 1  |
| 49     1411300300     夹线器组件     Thread tension asm.       1411300500     夹线器组件(厚)     Thread tension asm.(H)  | 1  |
| 1411300500     夹线器组件(厚)     Inread tension asm.(H)       50     11493000300     电子夹线器组件     Nest less e-device  | 1  |
| 50     11493000300     电子夹线器组件     INEST less e-device       51     207514007     螺钉M4X6     Screw M4X6   | 1  |
| 51 20/314007 增加4/6 Stew m4/80   | 4  |
| 52     101512001     加減(支払)       53     101511019     推板簧螺钉SM3/32"x56 L=2     Screw SM3/32"x56 L=2   | 2  |
| 54 10127009 推板簧 Slide plate spring  | 1  |
| 55 10115002 推板 Slide plate  | 1  |
| 13815011 针板 Needle plate  | 1  |
| 56 11315001 针板(厚料) Needle plate(H)  | 1  |
| 10815001 针板(-7) Needle plate(-7)  | 1  |
| 57 104S17002 针板螺钉(进口) SM11/64"x40 Screw SM11/64"x40   | 2  |
| 58     13812019     卷边器座     Ruler stop seat  | 1  |
| 59 101S11002 卷边器座螺钉SM1/64*x40 L=5.5 Screw SM11/64*x40 L=5.5   | 1  |
| 60     11413011     固定式缓线的     Thread guide       61     401\$16001     螺母\$M9/64*x40     Nut \$M9/64*x40   | 1  |
| 61     401516001     繁母5M9/64 x40     NUL 5M9/64 x40       62     101515010     左销螺钉SM15/64*x28 L=10.5     Screw SM15/64*x28 L=10.5   | 1  |
| 62 101315010 2年時載15M15/64 ×28 L=10.5 50EW 5M15/64 ×28 L=1000000000000000000000000000000000000 | 1  |
| 64 101511007 右线钩螺钉SM11/64"×40 L=6 Screw SM11/64"×40 L=6   | 1  |
| 65 13822028 橡皮塞(二孔) Rubber plug   | 1  |
| 66 115011001 一体机电控后侧盖(琦星) Side cover  | 1  |
| 67 115026002 电控罩壳销 Pin  | 1  |
| 68 138530007 例盖螺钉 Screw   | 1  |
| 69 H05002 GB/T896-1986卡簧3 Snap ring3  | 1  |
| 70 S04010 GB/T65-1985螺钉M4×5.5 Screw M4X5.5  | 1  |
| 71 13812109 例盖固定板 Fixed plate   | 1  |
| 72 101S11026 油泵安装螺钉SM15/64"x28 L=9 Screw SM15/64"X28 L=9  | 1  |
| 73 113811004 尼龙扎带 Cable band  | 6  |
| 74 13812081 拉簧固定板 Pull spring fixing plate  | 6  |

# 零件手册 Parts Manual



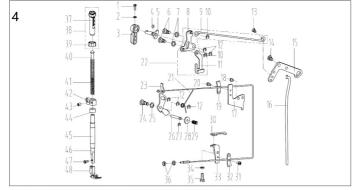
## 2. 上轴、挑线部件 /Main Shaft & Thread Take-up Components

| <b>茅号</b> ΝΟ. | 公司件号 Part NO.    | 名称 PartName              | 零件描述 Description                     | 数量 Numbe |
|---------------|------------------|--------------------------|--------------------------------------|----------|
| 1             | 10126001         | 挑线连杆销                    | Thread take-up connecting rod pin(H) | 1        |
| 2             | 101515001        | 上轮螺钉 SM15/64"x28 L=15    | Screw SM15/64"x28 L=15               | 1        |
|               | 11305010         | 挑线连杆                     | Thread take-up connecting rod        | 1        |
| 3             | 10105001         | 挑线连杆(厚料)                 | Thread take-up connecting rod(H)     | 1        |
| 4             | 10112003         | 针杆曲柄护板                   | Needle bar crank protecting plate    | 1        |
| -             | 1013800100       | 挑线杆分组件                   | Thread take-up lever asm.            | 1        |
| 5             | 1133800200       | 挑线杆组件(厚料)                | Thread take-up lever asm.(H)         | 1        |
| 6             | 10124001         | 挑线杆滚针轴承                  | Needle bearing                       | 2        |
|               | 1011000100       | 挑线曲柄分部件                  | Thread take-up crank                 | 1        |
| 7             | 1011000400       | 挑线曲柄分部件(厚料)              | Thread take-up crank(H)              | 1        |
| 8             | 10105002         | 针杆连杆                     | Needle bar connecting rod            | 1        |
| 9             | 101517001        | 挑线曲柄螺钉(左旋)               | Screw                                | 1        |
| 10            | 101515004        | 针杆曲柄紧固螺钉 SM9/32"x28 L=16 | Screw SM9/32"x28 L=16                | 1        |
| 11            | 101511003        | 针杆曲柄定位螺钉5M9/32"x28 L=16  | Screw SM9/32*x28 L=16                | 1        |
|               | 10404001         | 针杆曲柄                     | Needle bar crank                     | 1        |
| 12            | 11404035         | 117Tmm3<br>针杆曲柄(厚料)      | Needle bar crank(H)                  | 1        |
| 13            | 101\$15002       |                          | Screw SM1/4"x40 L=6                  | 2        |
| 14            | 1140300200       | 送料轴挡圈螺钉5M1/4"x40 L=6     | Main shaft bushing front             | 1        |
| 14            |                  | 上轴前轴套组件                  | Screw SM15/64*x28 L=7                | 1        |
|               | 101S15006        | 夹线器螺钉SM15/64"x28 L=7     |                                      |          |
| 16            | 12203002         | 主轴中轴套                    | Main shaft bushing mid               | 1        |
| 17            | 101514001        | 上轴中套挡圈螺钉                 | Screw                                | 4        |
| 18            | 10108001         | 上轴挡圈                     | Main shaft thrust collar             | 2        |
| 19            | H03002           | 挡圈20                     | Snap ring 20                         | 1        |
| 20            | 400092           | 送料偏心轮                    | Feed eccentric cam                   | 1        |
|               | 400811           | 送料偏心轮(厚料)                | Feed eccentric cam (H)               | 1        |
| 21            | 10112017         | 送料偏心轮盖板                  | Cover plate                          | 1        |
|               | 10812002         | 送料偏心轮盖板(厚料)              | Cover plate(H)                       | 1        |
| 22            | 101511013        | 送料偏心轮螺钉 SM1/4"x40 L=13   | Screw SM1/4"x40 L=13                 | 2        |
| 23            | 113S11003        | 护针片螺钉 SM9/64"x40 L=5     | Screw SM9/64"x40 L=5                 | 2        |
| 24            | 13803002         | 上轴后轴套                    | The rear axle sleeve                 | 1        |
| 25            | 10122105         | 上轴后套挡油油封                 | Oil seal                             | 1        |
| 26            | H03001           | GB/T894.1-1986挡圈15       | Snap ring 15                         | 1        |
| 27            | 115002001        | 上轴                       | Main shaft                           | 1        |
| 28            | \$10026          | GB/T80-1985螺钉M3×3(进口)    | Screw M3×3                           | 2        |
| 29            | 115008001        | 电机防尘套                    | Motor dust jacket                    | 1        |
| 30            | \$10009          | 螺钉                       | Screw                                | 2        |
| 31            | 302830           | 手轮(喷漆)                   | Handwheel                            | 1        |
| 32            | 195100073        | 电机罩壳组件(配琦星)              | Motor cover asm(Q)                   | 1        |
| 33            | 95100117         | 电机光栅组件(配琦星)              | Motor grating sensor asm(Q)          | 1        |
| 34            | \$09022          | 内六角平端紧定螺钉M3×4            | Screw M3×4                           | 1        |
| 34            | S09022<br>S09162 | 内六角平端系定螺钉M5×4            | Screw M6×6                           | 1        |
| 36            |                  |                          | Motor rotor                          | 1        |
|               | 95100182         | 电机转子总成                   | Motor rator                          | 1        |
| 37            | 95100171         | 电机定子总成                   | Motor insulation shield              | 1        |
| 38            | 13811060         | 电机绝缘防护罩                  |                                      |          |
| 39            | W02058           | GB 93-1987弹垫d5           | Spring washer 5                      | 3        |
| 40            | S05901           | 内六角圆柱头螺钉M5×50            | Screw M5×50                          | 3        |
| 41            | S09162           | 内六角平端紧定螺钉M6×6            | Screw M6×8                           | 1        |
| 42            | \$09022          | 内六角平端紧定螺钉M3×4            | Screw M3×4                           | 1        |
| 43            | 951S15011        | 一十字槽小盘头螺钉组合件M3×12        | Screw M3×12                          | 5        |
| 44            | 10122012         | 上轴孔塞                     | Rubber plug                          | 1        |
| 45            | 115033001        | 光电伺服电机(琦星)               | Motor(Q)                             | 1        |
| 46            | 14112004         | 防油罩                      | Oil shield                           | 1        |
| 47            | 14123001         | 防油罩油棉                    | Oil cotton                           | 1        |
|               |                  |                          | Plastic bag 28cmx18cmx0.03mm         |          |



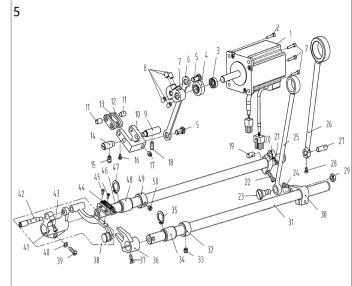
#### 席号 公司件是 Part NO 夕称 PartName 零件描述 Description 数量 Number NO 10122013 针杆上衬套孔裹 Rubber olug 14103009 针杆上衬套 Needle bar bushing upper 1 2 10103009 Needle bar bushing upper(H) 针杆上衬套 (原料) 1 11402039 Needle bar 1 针杆 3 Needle bar (H) 10102021 针杆(厘料) 1 10138002 Needle bar connecting rod 4 针杆连接柱 5 101511005 螺钉 SM9/64"x40 1=6 Screw SM9/64"x40 1=6 Needle bar bushing lower 10103010 针杆下衬套 1 6 11303023 Needle bar bushing lower(H) 针杆下衬套(原料) 1 Needle bar thread quide 10113002 针杆线勾 1 7 11412063 Needle bar thread quide(H) 针杆线勾(厘料) 1 10117001 机针(14#) Needle 1 8 10117002 机针DP×5#21(厚料) Needle(H) 10413001 针杆下衬套线勾 Lower hushing thread quide q Lower bushing thread quide(H) 10113009 针杆下轴套线钩(厘料) 支针螺钉(进口) SM1/8"x44 L=4.5 Screw SM1/8"x44 L=4.5 10 104\$11006 1 10109001 针杆连接柱滑块 Slide block Screw SM11/64\*x401=8 101511008 滑块导轨螺钉SM11/64"x40 L=8 13 10109002 针杆接头滑块导轨 Needle bar quide 14 10425004 上轴伞齿轮 Upper shaft bevel gear 10425003 竖轴上伞齿轮 Upper small bevel gear asm 16 10425002 将轴下伞齿轮 lower large bevel gear asm Screw SM1/4\*x401=7 101515014 齿蛇螺钉5M1/4"x40 L=7 18 10425001 Hook drive shaft bevel gear 下轴伞齿轮 19 101515014 齿轮螺钉5M1/4"x40 L=7 Screw SM1/4"x401=7 20 101515014 齿蛇螺钉5M1/4"x40 L=7 Screw SM1/4"x40 L=7 101515014 齿蛇螺钉5M1/4"x40 L=7 Screw SM1/4"x40 L=7 113511036 -字开槽紧定螺钉SM15/64"x28 L=4.7 Screw SM15/64"x28 L=4.7 10403020 Upright shaft bushing upper 将轴上轴套 24 10102007 将轴 Upright shaft Upright shaft bushing lower 10403013 将轴下轴套 26 10403019 Hook driving shaft bushing back 下轴后轴套 10108002 Hook driving shaft snap ring 下蚰挡圈 28 Lower shaft middle bushing 113803006 下轴中套 29 13802061 下蚰 Hook driving shaft 30 Hook driving shaft bushing front 11303001 下轴前轴套 13823001 下蚰圆油芯 Oil wick 101530005 下蚰鸥油螺钉 set screw 11418003 广濑中厚料旋梭(扩大缝纫范围) Hook asm(Hirose) 33 11418004 广濑厚料旋梭(新)(有尾巴) Hook asm(Hirose)(H) Bobbin 34 10118003 梭心 1 11218504 检壳 35 Bobbin case asm. 10112016 Finger postioner 旋梭定位物 36 10112032 旋梭定位钩(厚料) Finger postioner(H) 116511005 牙架曲柄螺钉 SM11/64"×40 L=13 Screw SM11/64\*×40 L=13 101511012 Screw SM11/64\*×40 L=4.8 38 下轴挡圈螺钉 SM11/64"×40 L=4.8 39 113514020 Screw SM11/64"×40 L=6 1 下轴后套螺钉SM11/64"x401=6

#### 3. 针杆、竖轴、下轴部件/Needle bar & Upright Shaft & Hook Driving Shaft Components



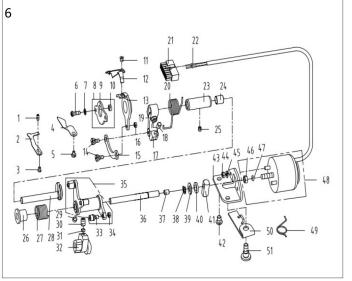
## 4. 压料、自动抬压脚部件/Presser Bar & Auto Lifter Components

| 序号NO. | 公司件号 Part NO. | 名称 PartName                       | 零件描述 Description                  | 数量 Number |  |
|-------|---------------|-----------------------------------|-----------------------------------|-----------|--|
| 1     | 101511010     | 压脚扳手螺钉5M9/64"x40 L=11             | Screw SM9/64"x40 L=11             | 1         |  |
| 2     | 10128002      | 压脚扳手螺钉垫圈                          | Washer                            | 1         |  |
| 3     | 13811029      | 压脚扳手                              | Hand lifter                       | 1         |  |
| 4     | O01004        | O型圈                               | Rubber ring                       | 1         |  |
| 5     | 1381000200    | 压脚扳手凸轮分部件                         | Hand lifter cam asm.              | 1         |  |
| 6     | 101520001     | 前杠杆螺纹销                            | Screw                             | 2         |  |
| 7     | 10128015      | 螺纹销橡胶垫圈(厚)                        | Washer(H)                         | 2         |  |
| 8     | 1381203000    | 抬压脚前杠杆分部件                         | Lift front lever component        | 1         |  |
| 9     | 10112013      | 抬压脚拉杆                             | Knee lifter pull rod              | 1         |  |
| 10    | H05003        | 开口挡圈 5                            | Snap ring 5                       | 2         |  |
| 11    | 10112010      | 压脚升降板                             | Lifting plate                     | 1         |  |
| 12    | 11329020      | 开口挡圈 5                            | Snap ring 5                       | 5         |  |
| 13    | 101520004     | 抬压脚拉杆螺钉SM3/16"x32                 | Hinge Screw SM3/16"x32            | 1         |  |
| 14    | 101520003     | 后杠杆轴位螺钉SM15/64"x28                | Hinge screw SM15/64*x28           | 1         |  |
| 15    | 12812033      | 治压脚后杠杆                            | Knee lifter back lever            | 1         |  |
| 16    | 13812028      | 治压脚顶杆                             | Knee lifter connecting rod        | 1         |  |
| 17    | 11212009      | 松线导管上支架                           | Wire release bracket upper        | 1         |  |
| 18    | 101511004     | 油管压板螺钉SM3/16"x28 L=7              | Screw SM3/16"x28 L=7              | 1         |  |
| 19    | 11212008      | 松线导管压板                            | Wire release press plate          | 1         |  |
| 20    | 113511004     | 松线导管压板螺钉M4x8                      | Screw M4x8                        | 1         |  |
| 21    | 11427009      | 松线顶板复位簧                           | Reset spring                      | 1         |  |
| 22    | 1381203200    | 治压脚前杠杆组件                          | Knee lifter lever asm             | 1         |  |
| 22    | 11381201100   | 指压脚制杠杆组件<br>松线顶板组件                | Wire release plate asm            | 1         |  |
| 25    | 101520002     |                                   | Wire release plate pin            | 1         |  |
| 24    | 10128015      | 松线顶板螺纹销                           | Washer(H)                         | 1         |  |
| 25    | 10128015      | 螺纹销橡胶垫圈(厚)                        | Thread release supporting pin     | 1         |  |
| 26    | H05012        | 松线辅钉<br>开口挡圈 4(日标)                | Snap ring 4                       | 1         |  |
| 27    | 10128001      |                                   | washer                            | 1         |  |
|       |               | 松线辅钉垫片                            |                                   |           |  |
| 29    | 10127003      | 松线辅钉弹簧                            | Spring<br>Tube press plate        | 1         |  |
| 30    | 10112022      | 旋梭供油管压板                           |                                   | 1         |  |
| 31    | 113S11004     | 松线导管压板螺钉M4x8                      | Screw M4x8                        | 1         |  |
| 32    | 11212008      | 松线导管压板                            | Wire presser A                    | 1         |  |
| 33    | 11312001      | 松线导管下支架                           | Wire release bracket lower        | 1         |  |
| 34    | W02004        | 弹性垫圈                              | Spring washer                     | 1         |  |
| 35    | 116S30003     | 抬牙叉固定螺钉SM15/64"x28 L=14.5         | Screw SM15/64"x28 L=14.5          | 1         |  |
| 36    | 113512001     | 螺母 SM3/16"x32                     | Nut 5M3/16"x32                    | 2         |  |
| 37    | 13811005      | 调压螺钉                              | Press regulating screw            | 1         |  |
|       | 1138NS30003   | 调压螺钉(厚)                           | Press regulating screw (H)        | 1         |  |
| 38    | 1381102700    | 调压螺钉组件                            | Presser regulating screw nut asm. | 1         |  |
| 39    | 13811006      | 调压螺母                              | Press regulating nut              | 1         |  |
| 35    | 1138NS16005   | 调压螺母(厚)                           | Press regulating nut(H)           | 1         |  |
| 40    | 10102003      | 调压导杆                              | Press regulating guide bar        | 1         |  |
| 41    | 113827010     | 调压簧                               | Press regulating spring           | 1         |  |
| 41    | 10127024      | 调压簧(厚) Press regulating spring(H) |                                   | 1         |  |
| 42    | 13809030      | 压杆导架                              | Presser bar guide bracket         | 1         |  |
| 43    | 101S15007     | 压杆导架螺钉 SM1/4"x40 L=8              | Screw SM1/4"x40 L=8               | 1         |  |
| 44    | 10122112      | 压杆防油套                             | Pressure bar oil cover            | 1         |  |
| 45    | 10103012      | 压杆衬套                              | Presser bar bushing, lower        | 1         |  |
| 46    | 113802009     | 压杆                                | Presser bar                       | 1         |  |
| 47    | 101511009     | 活压脚螺钉 SM9/64"x40 L=10.5           | Screw SM9/64"x40 L=10.5           | 1         |  |
|       | 1131600600    | 压脚组件                              | Presser foot asm                  | 1         |  |
| 48    | 1131600300    | 压脚组件(厚)                           | Presser foot asm(H)               | 1         |  |



#### 5. 送料部件/Feed Mechanism Components

| 序号NO. | 公司件号 Part NO. | 名称 PartName                | 零件描述 Description                | 数量 Number |
|-------|---------------|----------------------------|---------------------------------|-----------|
| 1     | 114933002     | 步进电机(琦星)                   | Stepper motor(Q)                | 1         |
| 2     | S05978        | 六角圆柱头螺钉5M3/16"x28          | Screw SM3/16"x28                | 4         |
| 3     | 114922002     | 步进电机轴套油封Φ10×Φ16×5          | Stepper motor bushing oil seal  | 1         |
| 4     | 114903001     | 步进电机轴套                     | Stepper motor bushing           | 1         |
| 5     | 114926001     | 针距曲柄销                      | Needl gage crank pin            | 2         |
| 6     | 114905001     | 针距连杆                       | Needle pitch rod                | 1         |
| 7     | 114904001     | 针距曲柄                       | Needl gage crank                | 1         |
| 8     | S10009        | GB/T80-1985螺钉M6×8          | Screw M6x8                      | 4         |
| 9     | 10126010      | 送料摆动板座右销                   | Right pin                       | 1         |
| 10    | 114901001     | 送料摆动板座                     | Feed shaking plate              | 1         |
| 11    | 10126007      | 短摆动板连杆销                    | Connecting pin                  | 2         |
| 12    | 10109005      | 送料短摆动板                     | Feed short shaking plate        | 2         |
| 12    | 13505024      | 送料短摆动板(厚料)                 | Feed short shaking plate(H)     | 2         |
| 13    | 10109004      | 送料长摆动板                     | Feed long shaking plate         | 2         |
| 14    | 10126009      | 送料摆动板座左销                   | Left pin                        | 1         |
| 15    | 101515010     | 左销螺钉 SM15/64"x28 L=10.5    | Screw SM15/64"x28 L=10.5        | 1         |
| 16    | 101511005     | 螺钉 SM9/64"x40 L=6          | Screw SM9/64"x40 L=6            | 2         |
| 17    | 101514001     | 上轴中套挡圈螺钉(5M1/4"x40)        | Screw SM1/4"x40                 | 1         |
| 18    | 113514010     | 左销螺钉SM15/64"x28 L=12       | Screw SM15/64"x28 L=12          | 1         |
| 19    | 10126011      | 送料曲柄销                      | Feed rocker crank pin           | 1         |
| 20    | 10104002      | 送料曲柄                       | Feed rocker shaft crank         | 1         |
| 20    | 11304010      | 送料曲柄(-7)                   | Feed rocker shaft crank(-7)     | 1         |
| 21    | 101S11005     | 螺钉 SM9/64"x40 L=6          | Screw SM9/64"x40 L=6            | 1         |
| 22    | 101511016     | 送料曲柄螺钉5M3/16"x28 L=14      | Screw SM3/16"x28 L=14           | 1         |
| 23    | 101520005     | 抬牙连杆轴位螺钉 SM9/32"x28        | hinge Screw SM9/32"x28          | 1         |
| 24    | 101511016     | 送料曲柄螺钉 SM3/16"x28 L=14     | Screw SM3/16"x28 L=14           | 1         |
| 25    | 400093        | 抬牙连杆                       | Connecting rod                  | 1         |
|       | 400091        | 送料连杆                       | Rocker shaft connecting rod     | 1         |
| 26    | 400091        | 送料连杆(厚料)                   | Rocker shaft connecting rod(H)  | 1         |
|       | 400083        | 送料连杆(-7)                   | Rocker shaft connecting rod(-7) | 1         |
| 27    | 10126006      | 送料连杆销                      | Connecting rod pin              | 1         |
| 28    | 101511005     | 螺钉 SM9/64"x40 L=6          | Screw SM9/64"x40 L=6            | 1         |
| 29    | 101516003     | 抬牙连杆轴位螺母 SM9/32"x28        | Hinge Screw SM9/32"x28          | 1         |
| 30    | 10104004      | 抬牙后曲柄                      | Feed driving shaft crank        | 1         |
| 31    | 13802001      | 抬牙轴                        | Feed driving shaft              | 1         |
| 32    | 10108003      | 送料轴挡圈                      | Feed rocker shaft snap ring     | 1         |
| 33    | 101515002     | 送料轴挡圈螺钉SM1/4"x40 L=6       | Screw SM1/4"x40 L=6             | 2         |
| 34    | 10403015      | 轴套                         | Bushing                         | 1         |
| 35    | H03001        | GB/T894.1-1986挡圈 15        | Snap ring 15                    | 1         |
|       | 10104003      | 抬牙叉形曲柄                     | Driving shaft crank             | 1         |
| 36    | 10804003      | 抬牙叉形曲柄(厚料)                 | Driving shaft crank(H)          | 1         |
|       | 10804003      | 抬牙叉形曲柄(-7)                 | Driving shaft crank(-7)         | 1         |
| 37    | 101511020     | 抬牙叉形曲柄螺钉SM11/64"x40 L=10.5 | Screw SM11/64"x40 L=10.5        | 1         |
| 38    | 11380700300   | 牙架                         | Feed bar asm.                   | 1         |
| 39    | 101511016     | 送料曲柄螺钉SM3/16"x28 L=14      | Screw SM3/16"x28 L=14           | 1         |
| 40    | 10128003      | 牙架座螺钉垫圈                    | Washer                          | 1         |
| 41    | 480095        | 牙架座                        | Feed bar bed.                   | 1         |
| 42    | 10401007      | 牙架销(自制)                    | Feed bar pin                    | 1         |
| 43    | 101511025     | 复位板螺钉SM11/64"x40 L=7       | Screw SM11/64"x40 L=7           | 1         |
|       | 13814005      | 送料牙                        | Feed dog                        | 1         |
| 44    | 11314001      | 送料牙(厚料)                    | Feed dog (H)                    | 1         |
|       | 11414001      | 送料牙(-7)                    | Feed dog (-7)                   | 1         |
| 45    | 101511018     | 送料牙螺钉 SM1/8"x44 L=6        | Screw SM1/8"x44 L=6             | 2         |
| 46    | 10102008      | 送料轴                        | Feed rocker shaft               | 1         |
| 47    | H03001        | GB/T894.1-1986挡圈 15        | Snap ring 15                    | 1         |
| 48    | 10403015      | 轴套                         | Bushing                         | 1         |
| 49    | 10108003      | 送料轴挡圈                      | Feed rocker shaft snap ring     | 1         |
| 50    | 101515002     | 送料轴挡圈螺钉5M1/4"x40 L=6       | Screw SM1/4"x40 L=6             | 2         |



## 6. 剪线部件/Thread Trimmer Components

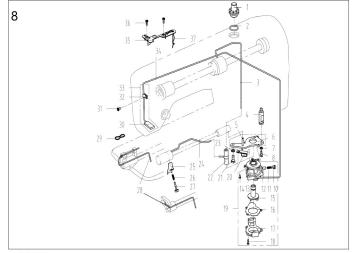
|       | UHP117               |                           |   |           |  |  |
|-------|----------------------|---------------------------|---|-----------|--|--|
| 序号NO. | 公司件号 Part NO.        | 名称 PartName               | 零件描述 Description                        | 数量 Number |  |  |
| 1     | 113S15002            | 定刀调节螺钉5M1/8"x44 L=9.5     | Screw SM1/8"x44 L=9.5                   | 1         |  |  |
| 2     | 11319001             | 定刀                        | Secant knife                            | 1         |  |  |
| 3     | 113S17001            | 螺钉SM9/64"x40              | Screw SM9/64"x40                        | 1         |  |  |
| 4     | 11312003             | 护针片                       | Needle guard patch                      | 1         |  |  |
| 5     | 201511009            | 螺钉SM9/64"x40 L=5.5        | Screw SM9/64"x40 L=5.5                  | 1         |  |  |
| 6     | 113511001            | 螺钉SM11/64"x40 L=12        | Screw SM11/64"x40 L=12                  | 2         |  |  |
| 7     | 10128003             | 牙架座螺钉垫圈                   | Washer                                  | 2         |  |  |
|       | 1381203100           | 刀架压板组件                    | Knife bracket press component           | 1         |  |  |
| 9     | 13812031             | 刀架压板                      | Knife bracket press                     | 1         |  |  |
| 10    | 13803012             | 短套                        | Short bushing                           | 2         |  |  |
|       | 113517002            | 活动刀固定螺钉SM11/64"x40 L=4.4  | Screw SM11/64"x40 L=4.4                 | 2         |  |  |
|       | 11319002             | 活动刀(薄料长槽)                 | Motorial knife                          | 1         |  |  |
|       | 11319003             | 活动刀(厚料长槽)                 | Motorial knife(H)                       | 1         |  |  |
|       | 11307001             | 剪线刀架                      | Knife bracket                           | 1         |  |  |
|       | 113520001            | 958/J来<br>连杆螺钉SM11/64"x40 | hinge Screw SM11/64*x40                 | 2         |  |  |
|       | 11312005             |                           | Connecting rod                          | 1         |  |  |
|       | 114\$16004           | 剪线连杆<br>螺母SM11/64"x40     | Nut SM11/64"x40                         | 1         |  |  |
|       |                      |                           | Crank                                   |           |  |  |
|       | 11304001             | 剪线驱动曲柄                    | erorite                                 | 1         |  |  |
|       | 113822014            | 驱动曲柄止动块                   | Crank driver stopper block              | 1         |  |  |
|       | \$05004              | 螺钉M5x14                   | Screw M5x14                             | 1         |  |  |
|       | 11327001             | 剪线复位弹簧                    | Spring                                  | 1         |  |  |
|       | 11230004             | 14孔接线器                    | Plug                                    | 1         |  |  |
|       | 11230005             | 电线插针                      | Pin                                     | 1         |  |  |
|       | 11303003             | 切线轴套                      | Thread cutting shaft bushing            | 1         |  |  |
| 24    | 11503005             | 驱动曲柄轴衬套                   | Crank drive shaft bushing               | 1         |  |  |
| 25    | 113514020            | 螺钉SM11/64"x40 L=6         | Screw SM11/64"x40 L=6                   | 1         |  |  |
| 26    | 11322002             | 扭簧端盖                      | Spring cover                            | 1         |  |  |
| 27    | 11327002             | 弹簧                        | Spring                                  | 1         |  |  |
| 28    | 11304002             | 切线凸轮曲柄轴                   | Crank shaft                             | 1         |  |  |
| 29    | 101S14001            | 上轴挡圈螺钉                    | Screw                                   | 1         |  |  |
| 30    | 116S14005            | 螺钉SM1/4"x40 L=10          | Screw SM1/4*x40 L=10                    | 2         |  |  |
| 31    | 11309030             | 凸轮顶柱                      | Push rod                                | 2         |  |  |
|       | 11310004             | 剪线凸轮                      | Cam                                     | 1         |  |  |
|       | 11310011             | 剪线凸轮(厚料)                  | Cam(H)                                  | 1         |  |  |
|       | 11324001             | ※柱                        | Roolling pin                            | 1         |  |  |
|       | 1138NS16001          | 螺母SM11/64"x40             | Nut SM11/64"x40                         | 1         |  |  |
|       | 1130400500           | 剪线驱动组件                    | Thread trimmer drive asm.               | 1         |  |  |
|       | 11302002             | 9512612401ELT<br>颠线驱动轴    | Shaft                                   | 1         |  |  |
|       | 11322002             |                           | Positioning block                       | 1         |  |  |
|       | H05013               | 驱动曲柄止动块<br>GB/T896-1986挡圈 | Snap ring                               | 1         |  |  |
|       |                      |                           | Cunter weight protecting                | 1         |  |  |
|       | 10112003             | 针杆曲柄护板                    |   |           |  |  |
|       | 11322003<br>11309001 | 电磁铁缓冲垫                    | Solenoid cushion rubber<br>Solenoid pin | 1         |  |  |
|       |                      | 切线电磁铁顶销                   |   |           |  |  |
|       | 101S11026            | 油泵安装螺钉SM15/64"x28 L=9     | Screw SM15/64*x28 L=9                   | 1         |  |  |
|       | 11312006             | 切线磁铁支架                    | Solenoid bracket                        | 1         |  |  |
|       | N01005               | 螺母 M4                     | Nut M4                                  | 2         |  |  |
|       | W02002               | GB/T93-1987 弹簧垫圈4         | Washer                                  | 2         |  |  |
|       | 112516006            | 螺母SM1/4"X40               | Nut SM1/4"X40                           | 1         |  |  |
|       | 113822005            | 垫圈                        | Washer                                  | 1         |  |  |
|       | 11503000400          | 剪线电磁铁组件                   | Thread trimmer solenoid asm.            | 1         |  |  |
|       |                      | and and                   | Spring                                  | 1         |  |  |
|       | 11327003             | 弹簧                        | shund                                   | 1         |  |  |
| 49    | 11327003<br>11312007 | 9 <b>理</b> 費<br>松线座       | Thread release bed                      |           |  |  |



| 7. 自动抬压脚部件/Auto | Lifter Components |
|-----------------|-------------------|
|-----------------|-------------------|

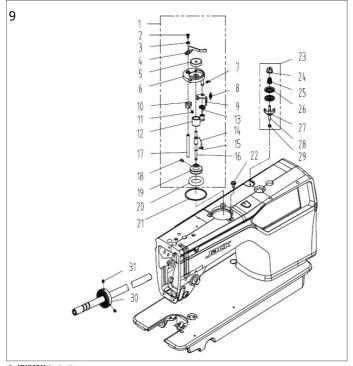
7

| 序号NO. | 公司件号        | Part NO. | 名称                  | PartName      | 零件描述                 | Description        | 数量 | Number |
|-------|-------------|----------|---------------------|---------------|----------------------|--------------------|----|--------|
| 1     | 11326005    |          | 销子                  |               | Pin                  |                    |    | 1      |
| 2     | 113829001   |          | R形弹性开口销φ1.5         | 济弹性开口销φ1.5 Co |                      | Cotter pin         |    | 1      |
| 3     | 11326006    |          | 电磁铁接头               | 电磁铁接头         |                      | Solenoid connector |    | 1      |
| 4     | 113S16004   |          | 法兰螺母M8              | 去兰螺母M8 f      |                      | Flange nuts M8     |    | 1      |
| 5     | 11493000600 |          | 电磁铁组件               |               | Solenoid asm.        |                    | 1  |        |
| 6     | 101511001   |          | 后窗板螺钉SM3/16"×28 L=9 |               | screw SM3/16*×28 L=9 |                    | 4  |        |
|       |             |          |                     |               |                      |                    |    |        |



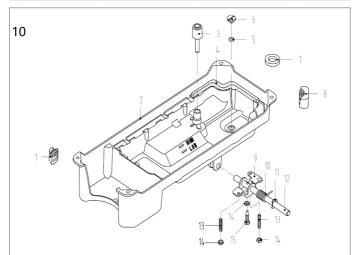
### 8. 润滑部件/Oil Lubrication Components

| 序号NO. | 公司件号 Part NO. | 名称 PartName                 | 零件描述 Description               | 数量 Number |  |
|-------|---------------|-----------------------------|--------------------------------|-----------|--|
| 1     | 11211004      | 油窗                          | Oil sight window               | 1         |  |
| 2     | 10122019      | 油窗O形圈                       | Rubber ring                    | 1         |  |
| 3     | 14121001      | 上轴供油管                       | Main shaft oil tube            | 1         |  |
| 4     | 112S30005     | 油泵连接螺柱                      | Oil pump connecting stud       | 1         |  |
| 5     | 10121001      | 供油管                         | Hook oil tube                  | 1         |  |
| 6     | 10112020      | 油泵安装板                       | Oil pump installing base       | 1         |  |
| 7     | W03002        | 弹簧垫圈 5                      | Spring washer 5                | 1         |  |
| 8     | 209512001     | 压脚螺钉SM11/64 " ×40 L=10.5    | Screw SM11/64 " ×40 L=10.5     | 1         |  |
| 9     | 10103022      | 油泵体衬套                       | Oil pump bushing               | 1         |  |
| 10    | 101S30007     | 柱塞螺钉                        | Plunger Screw                  | 1         |  |
| 11    | 10127013      | 柱塞簧                         | Plunger spring                 | 1         |  |
| 12    | 10122018      | 回油柱塞                        | Plunger                        | 1         |  |
| 13    | 10120001      | 油泵体                         | Oil pump                       | 1         |  |
| 14    | \$04093       | 油泵螺钉                        | Screw                          | 3         |  |
| 15    | 10111003      | 油泵叶轮                        | Oil pump impeller              | 1         |  |
| 16    | 10112021      | 油泵叶轮托板                      | Oil pump impeller cover        | 1         |  |
| 17    | 10111007      | 油泵盖                         | Lubricating oil pump cover     | 1         |  |
| 18    | 101S30006     | 螺钉                          | Screw                          | 3         |  |
| 19    | 1012000100    | 油泵分部件                       | Lubricating oil pump component | 1         |  |
| 20    | 116530003     | 抬牙叉固定螺钉SM15/64 * ×28 L=14.5 | Screw SM15/64 " ×28 L=14.5     | 1         |  |
| 21    | 10136001      | 供油管接头                       | Rubber joint                   | 1         |  |
| 22    | W02004        | GB/T93-1987弹垫M6             | Spring Washer M6               | 1         |  |
| 23    | 13821015      | 旋梭供油管                       | Hook driving shaft oil tube    | 1         |  |
| 24    | 11312031      | 挡油罩                         | Oil shield cover               | 1         |  |
| 25    | 13827014      | 油量调节螺钉弹簧                    | Spring                         | 1         |  |
| 26    | 113530001     | 油量调节螺钉                      | Screw                          | 1         |  |
| 27    | 10423005      | 油线                          | Oil wick                       | 1         |  |
| 28    | 10127015      | 回油毡夹                        | Oil felt clamp                 | 1         |  |
| 29    | 10123006      | 回油毡                         | Oil felt felt                  | 1         |  |
| 30    | 101511004     | 挑线杆护罩螺钉SM3/16"×28 L=7       | Screw SM3/16"×28 L=7           | 1         |  |
| 31    | 10112023      | 回油管夹                        | Oil tube clamp                 | 1         |  |
| 32    | 10121007      | 回油管部件                       | Oil return tube component      | 1         |  |
| 33    | 10121008      | 回油管                         | Oil return tube                | 1         |  |
| 34    | 10112025      | 油线固定板                       | Oil wick fixing plate          | 1         |  |
| 35    | 101511010     | 压脚扳手螺钉SM9/64"×40 L=11       | Screw SM9/64"×40 L=11          | 2         |  |
| 36    | 10123010      | 油线                          | Oil wick                       | 1         |  |



# 9. 绕线部件/ Winding Components

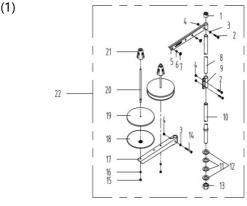
| 序号NO. | 公司件号 Part NO. | 名称 PartName       | 零件描述 Description             | 数量 Number |  |
|-------|---------------|-------------------|------------------------------|-----------|--|
| 1     | 1383103900    | 绕线器组件             | Bobbin winder asm.           | 1         |  |
| 2     | 114S11008     | 螺钉M4x6            | Screw M4x6                   | 1         |  |
| 3     | GB/T97.1      | 垫圈4               | Washer                       | 1         |  |
| 4     | 10113030      | 压线控制板             | Thread press control plate   | 1         |  |
| 5     | 10111120      | 绕线衬垫              | Winding pad                  | 1         |  |
| 6     | 13831101      | 绕线器装置主座           | Bobbin winder bed            | 1         |  |
| 7     | GB/T 896-1986 | 开口挡圈5             | Snap ring                    | 1         |  |
| 8     | 10127061      | 复位板拉簧             | Spring                       | 1         |  |
| 9     | 13812110      | 调节板               | Regulating plate             | 1         |  |
| 10    | 10110030      | 绕线凸轮              | Bobbin winder cam            | 1         |  |
| 11    | \$09045       | 螺钉M5×5            | Screw M5×5                   | 1         |  |
| 12    | 1380510600    | 绕线器连杆组件           | Bobbin winder connecting rod | 1         |  |
| 13    | 13827103      | 满线复位簧             | spring                       | 1         |  |
| 14    | 10127060      | 弹簧                | Spring                       | 1         |  |
| 15    | GB/T 896-1986 | 开口挡圈4             | Snap ring                    | 1         |  |
| 16    | 13802111      | 绕线器主轴             | Bobbin winder mian shaft     | 1         |  |
| 17    | 13802026      | 绕线凸轮轴             | Bobbin winder cam shaft      | 1         |  |
| 18    | 509103        | 绕线轮螺钉             | Screw                        | 2         |  |
| 19    | 13831102      | 绕线轮               | Bobbin winder wheel          | 1         |  |
| 20    | O01110        | O型圈               | Ring                         | 1         |  |
| 21    | 11422062      | 密封垫               | Washer                       | 1         |  |
| 22    | 114S11003     | 螺钉SM3/16"×28 L=10 | Screw SM3/16"×28 L=10        | 3         |  |
| 23    | 1411300600    | 底线夹线器             | Bobbin thread tension asm.   | 1         |  |
| 24    | 141516019     | 夹线螺母              | Thread tension nut           | 1         |  |
| 25    | 11427006      | 小夹线弹簧             | Spring                       | 1         |  |
| 26    | 14112015      | 夹线板               | Thread tension disk          | 2         |  |
| 27    | 11413022      | 夹线过线板             | Thread tension guide plate   | 1         |  |
| 28    | 112S13004     | 夹线螺钉              | Screw                        | 1         |  |
| 29    | 114S16001     | 螺母SM11/64"×40     | Nut SM11/64"×40              | 1         |  |
| 30    | 11435013      | 绕线器驱动轮            | Driving wheel                | 1         |  |
| 31    | \$10009       | 螺钉M6×8            | Screw M6×8                   | 2         |  |



## 10. 油盘、膝抬压脚分组件/Oil Ceservoir & Knee Lifter Components

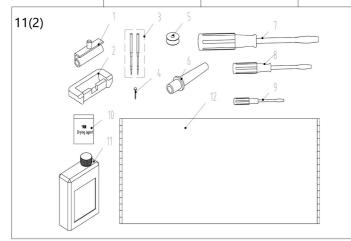
| 序号N0. | 公司件号 F    | Part NO. | 名称            | PartName   | 零件描述                         | Description       | 数量 | Number |
|-------|-----------|----------|---------------|------------|------------------------------|-------------------|----|--------|
| 1     | 10122022  |          | 油盘座垫          |            | Oil reservoir rubber cushion |                   | 2  |        |
| 2     | 13801020  |          | 油盘            |            | Oil Reservoir                | 1                 |    |        |
| 3     | 10111005  |          | 抬压脚顶杆         |            | Knee lifter push rod         |                   | 1  |        |
| 4     | 10122020  |          | 油盘垫           |            | Oil Reservoir gasket         |                   | 1  |        |
| 5     | 10122021  |          | O型圈           |            | Rubber ring                  |                   | 1  |        |
| 6     | 101511028 |          | 排油孔螺钉SM5/1    | 6"×24 L=7  | Screw SM5/16"×24 L=7         |                   | 2  |        |
| 7     | 10131001  |          | 油盘磁铁          |            | Oil reservoir magnet         |                   | 1  |        |
| 8     | 10122023  |          | 油盘支架          |            | Oil reservoir rubber cushion |                   | 2  |        |
| 9     | 10112027  |          | 抬压脚双向曲柄       |            | Knee lifter crank            |                   | 1  |        |
| 10    | 10127016  |          | 双向曲柄扭簧        |            | Knee lifter spring           |                   | 1  |        |
| 11    | H05010    |          | GB/T896-1986挡 | 图9         | Snap ring 9                  |                   | 1  |        |
| 12    | 10102011  |          | 抬压脚轴          | 1压脚轴       |                              | Knee lifter shaft |    | 1      |
| 13    | 101S15012 |          | 双向曲柄限位调节      | i螺钉M6 L=30 | Screw M6 L=30                |                   | 2  |        |
| 14    | 101516004 |          | 双向曲柄限位调节      | 螺母 M6 L=4  | Nut M6 L=4                   |                   | 3  |        |
| 15    | 101512002 |          | 双向曲柄螺钉M6      | L=26       | Screw M6 L=26                | 1                 |    |        |





#### 11. 机头附件(1)-线架组件/Machine Head Accessories(1)-Thread Stand Components

| 序号NO. | 公司件号 Part NO. | 名称 PartName        | 零件描述 Description              | 数量 Number |  |
|-------|---------------|--------------------|-------------------------------|-----------|--|
| 1     | 20131019      | 线架杆顶防护橡皮           | Spool rest rod rubber cap     | 1         |  |
| 2     | S04050        | 十字槽凹穴六角头螺栓 M5 L=16 | Screw M5 L=16                 | 3         |  |
| 3     | W01047        | 垫圈M5               | Washer M5                     | 2         |  |
| 4     | N01034        | 螺母 M5              | Nut M5                        | 4         |  |
| 5     | 13831022      | 上线架过线杆             | Spool rest arm upper          | 1         |  |
| 6     | 10113011      | 过线圈(内)             | Thread guide ring             | 2         |  |
| 7     | 10113010      | 过线圈(外)             | Thread guide ring             | 2         |  |
| 8     | 13831019      | 线架杆上节              | Spool rest rod upper          | 1         |  |
| 9     | 13831021      | 线架杆接头              | Spool rest rod joint          | 1         |  |
| 10    | 13831020      | 线架杆下节              | Spool rest rod lower          | 1         |  |
| 11    | 10122106      | 橡胶垫圈               | Spool rest rod rubber ring    | 2         |  |
| 12    | W01048        | 垫圈M16              | Washer M16                    | 2         |  |
| 13    | N02008        | 六角薄螺母 M16          | Spool rest rod nut M16        | 1         |  |
| 14    | \$04051       | 十字槽凹穴六角头螺栓 M5      | Spool rest arm lower screw M5 | 1         |  |
| 15    | N01034        | 螺母 M5              | Nut M5                        | 2         |  |
| 16    | W03002        | 弹簧垫圈 5             | Spring washer 5               | 2         |  |
| 17    | 13831023      | 下线架过线杆             | Spool rest arm lower          | 1         |  |
| 18    | 13831024      | 线盘                 | Spool rest                    | 2         |  |
| 19    | 20131010      | 线盘垫                | Spool rest cushion            | 2         |  |
| 20    | 20131006      | 线盘钉                | Spool pin                     | 2         |  |
| 21    | 13831025      | 线团防松垫              | Spool retainer                | 2         |  |
| 22    | 1383100300    | 线架组件               | Thread stand asm.             | 1         |  |
|       |               |                    |                               |           |  |



#### 11. 机头附件(2)/Machine Head Accessories(2)

| 序号NO. | 公司件号 Part  | N0. | 名称           | PartName | 零件描述                 | Description | 数量 | Number |  |
|-------|------------|-----|--------------|----------|----------------------|-------------|----|--------|--|
| 1     | 1011203100 | 机头  | L连接钩组件       |          | Hinge component      |             | 2  |        |  |
| 2     | 10122060   | 机头  | L连接钩座        |          | Head connecting rul  | 2           |    |        |  |
| 3     | 10117021   | 机针  | †(14#)       |          | Needle (14#)         |             |    | 4      |  |
| 3     | 10117022   | 机针  | †DP×5#21(厚料) |          | Needle (H)           |             |    | 4      |  |
| 4     | 101530010  | 鞋钉  | JP19         |          | Spike P19            |             |    | 6      |  |
| 5     | 10118003   | 梭心  | >            |          | Bobbin               |             |    | 2      |  |
| 6     | 10111011   | 机头  | し支柱          |          | Machine head rest p  | pin         |    | 1      |  |
| 7     | 20731047   | 螺丝  | ¥刀(大)        |          | Screw driver         |             | 1  |        |  |
| 8     | 10131003   | 螺丝  | ≰刀(中)        |          | Screw driver, mediur | n           |    | 1      |  |
| 9     | 10131004   | 螺丝  | ≰刀(小)        |          | Screw driver,small   |             |    | 1      |  |
| 10    | 20131075   | 干燥  | 潮            |          | Drying agent         |             |    | 4      |  |
| 11    | 1381101200 | 油箱  | 錮件           |          | Oiler component      |             |    | 1      |  |
| 12    | 114131001  | 防生  | 22           |          | Dust cover           |             |    | 1      |  |

# 杰克缝纫机股份有限公司

杰克缝纫机

全球销量遥遥领先

上17日単は近マジア 公司総址(Address of Company): 中国記工協会州市地江区三甲东湾大道东段1008号 NO.1008, DONGHAI AVENUE EAST, JIAOJIANG DISTRICT,TAIZHOU CITY, ZHEJIANG 総領、Zip Code): 318000 国内聯告部(Donestic Trade Department): 電話(TL1:):006-0576-88177785 国策部(International Trade Department): 電話(TL1:):006-0576-88177782 服务挑战: 400-8876858 MWW http://www.chinajack.com 资料和質型改、原本另行整測,以洗物为准, You will be not informed if the file has been revised Please set sample as standard. LISTING. D

首都找

www.chinajack.com

You will be not informed if the file has been revised.Please set sample as standard. 日期: 2020.04