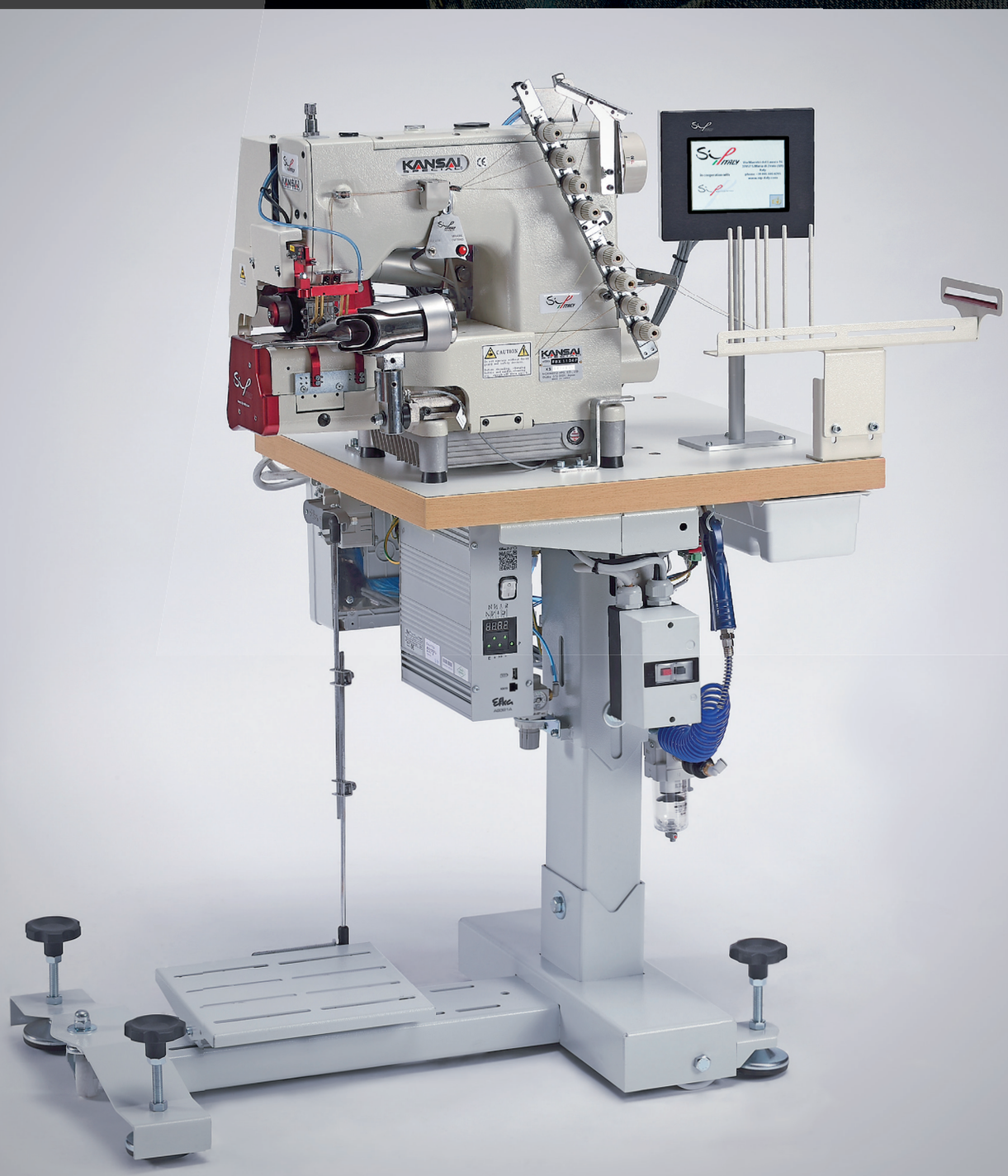
SIP ITALY

SEWING CLEVER

6044-SPVCH

AUTOMATIC WAISTBAND UNIT



www.sip-italy.com

6044-SPVCH

AUTOMATIC WAISTBAND UNIT

Automatic waistband unit, all chain-stitch, equipped with tripple electronic puller. **The unit attaches the waistband in automatic way, with cutting at the beginning and at the end leaving the waistband edges open.** All parameters can easily set by touch screen. Our unit sews a pre-formed waistband by specify folder for all kind of trousers, fashion or basic jeans and jacket.

HIGHLIGTHS

- Tripple puller device controls by two step motors, for the best anatomic **"banana" shape** even with straigth cut;
- **Top sewing quality specially for double curved waistband;**
- All functions programmable by touch screen;
- **Automatic cutting at the beginning and the end of the trouser;**
- No helpers and skill workers required;
- Device to release the loopers for thread in operation;
- Common control box as other **Sip-Italy** units;
- **Common spare part available in the local market;**
- Kansai sewing head, cylinder arm, made in japan, full oil lubrificated.

PRODUCTIVITY

Average production in 8 working hours:
2.500 pairs

Complete cylcle time:
6 seconds

TECHNICAL DATA

Basic sewing head:
model FBX-1104
made by Kansai Industries Ltd Japan

Max sewing speed:
4.000 rpm

Standard needle gauge:
1"– 1"1/4 – 1"1/2

Power supply:
220 Volt, mono-phase 50/60 Hz

Power and air consumption:
0.5 Kw
0.3 liter/cycle at a pressure of 5.5 bar

Size and weight of the workstation:
105 x 75 x 140 cm – 150 Kg

OPTIONS

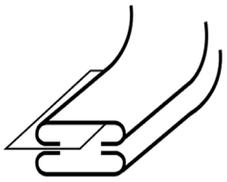
- Quick change folder device;
- Pneumatic single needle skip stitch seam device;
- **Option needle gauge:**
  3/4" – 1"– 1"1/4 – 1"1/2 – 1"3/4 – 2" – 2"1/4;
  7/8" – 1"1/8 – 1"3/8 – 1"5/8 – 1"7/8 – 2"1/8
- **Option needle gauge with 1/8 needle to needle**

RANGE OF USE

Changing the folders, user can attach different waistband style and size

Single straight waistband style

Double straight waistband style



Double curved waistband style

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recommended by brother